

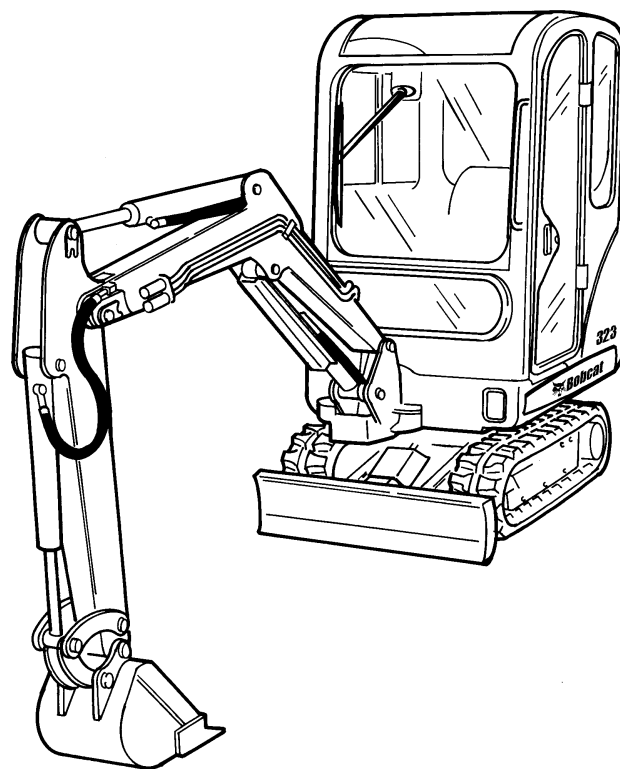
323



Bobcat®

Service Manual

S/N 562411001 & Above



MAINTENANCE SAFETY



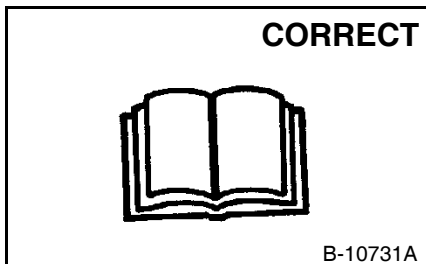
WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903

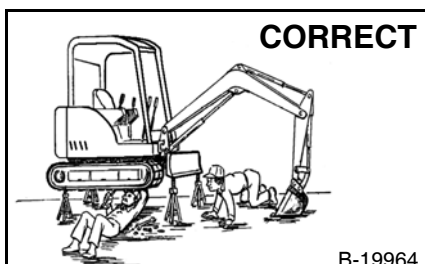


Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



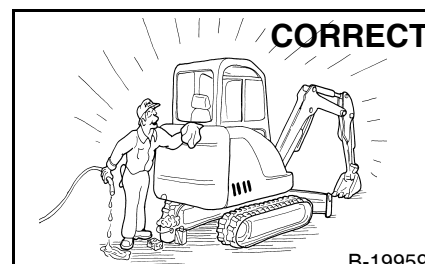
B-10731A

- ⚠ Never service the Bobcat Compact Excavator without instructions.



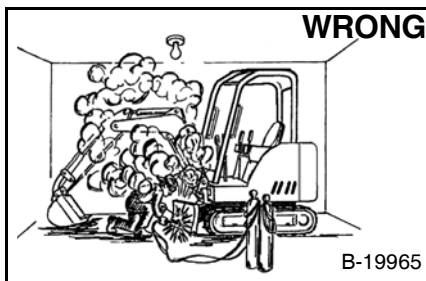
B-19964

- ⚠ Use the correct procedure to lift and support the excavator.



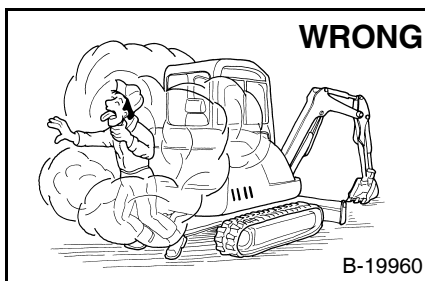
B-19959

- ⚠ Cleaning and maintenance are required daily.



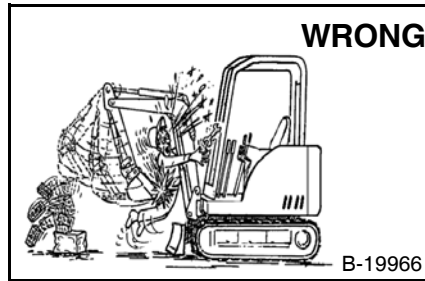
B-19965

- ⚠ Have good ventilation when welding or grinding painted parts.
- ⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.



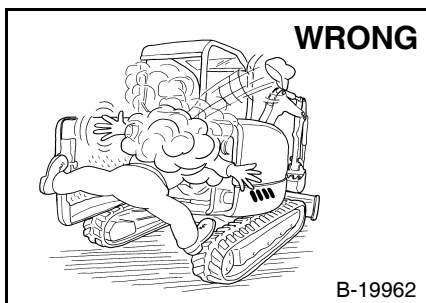
B-19960

- ⚠ Vent exhaust to outside when engine must be run for service.
- ⚠ Exhaust system must be tightly sealed. Exhaust fumes can kill without warning.



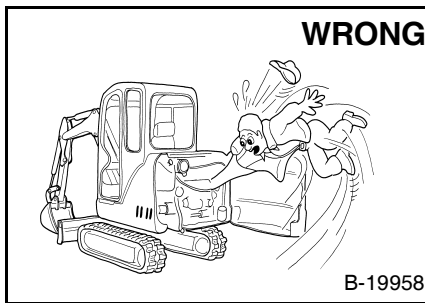
B-19966

- ⚠ Always lower the bucket and blade to the ground before doing any maintenance.
- ⚠ Never modify equipment or add attachments not approved by Bobcat Company.



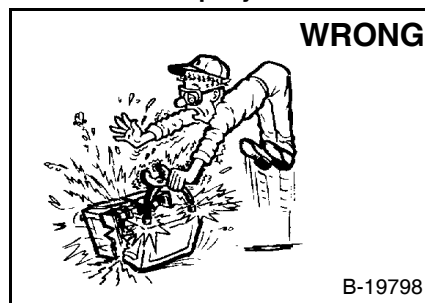
B-19962

- ⚠ Stop, cool and clean engine of flammable materials before checking fluids.
- ⚠ Never service or adjust machine with the engine running unless instructed to do so in the manual.
- ⚠ Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
- ⚠ Never fill fuel tank with engine running, while smoking, or when near open flame.



B-19958

- ⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- ⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protections approved for type of welding.
- ⚠ Keep tailgate closed except for service. Close and latch tailgate before operating the excavator.



B-19798

- ⚠ Lead-acid batteries produce flammable and explosive gases.
- ⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.
- ⚠ Batteries contain acid which burns eyes or skin on contact.
- ⚠ Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.

MSW28-0805

ALPHABETICAL INDEX

AIR CLEANER	60-01	LEFT CONSOLE	40-01
AIRCLEANER SERVICE	10-01	LEFT CONTROL LEVER (JOYSTICK)	20-01
ALTERNATOR	50-01	LEFT PEDAL	40-01
ALTERNATOR BELT	10-01	LIFTING AND BLOCKING THE EXCAVATOR	10-01
ARM	40-01	LIFTING THE EXCAVATOR	10-01
ARM CYLINDER	20-01	LIGHTS.....	50-01
		LUBRICATION OF THE HYD. EXCAVATOR	10-01
BATTERY	50-01		
BLADE	30-01	MAIN RELIEF VALVE	20-01
BLADE CONTROL.....	40-01	MANIFOLD ASSEMBLY/ACCUMULATOR.....	20-01
BLADE CYLINDER.....	20-01	MICROSWITCH	50-01
BLADE EXTENSION TRAY.....	40-01		
BLADE/TRACK EXPANSION SOLENOID BLOCK	20-01	OIL COOLER.....	20-01
BOOM	40-01	OPERATOR CAB (ROPS/TOPS).....	10-01
BOOM CYLINDER.....	20-01		
BOOM SWING CYLINDER.....	20-01	PORT RELIEF VALVES	20-01
BUCKET	40-01	PRESSURE REDUCING VALVE	20-01
BUCKET CYLINDER	20-01		
		RADIATOR	60-01
CAB.....	40-01	RECONDITIONING THE ENGINE	60-01
CONTROL CONSOLE LOCKOUTS	10-01	RIGHT CONSOLE.....	40-01
CONTROL LINKAGE ASSEMBLY	40-01	RIGHT CONTROL LEVER (JOYSTICK)	20-01
CONTROL PATTERN SELECTOR VALVE.....	20-01	RIGHT PEDAL AND LINKAGE	40-01
CONVERSIONS	SPEC-01	ROPS CANOPY.....	40-01
CROSSPORT RELIEF VALVES.....	20-01		
		SEAT AND SEAT MOUNT	40-01
ELECTRICAL SYSTEM	50-01	SEAT BELT	10-01
ENGINE	60-01	SERVICE SCHEDULE	10-01
ENGINE COMPONENTS AND TESTING	60-01	SPARK ARRESTOR MUFFLER	10-01 & 60-01
ENGINE COOLING SYSTEM.....	10-01	SPECIFICATIONS.....	SPEC-01
ENGINE FLYWHEEL.....	60-01	STARTER.....	50-01
ENGINE LUBRICATION SYSTEM	10-01	SWING CIRCLE GEAR.....	30-01
ENGINE SPECIFICATIONS	SPEC-01	SWING FRAME.....	40-01
ENGINE SPEED CONTROL	40-01	SLEW LOCK.....	40-01
		SWING MOTOR	20-01
		SWIVEL JOINT	20-01
FLOORMAT AND FLOORPLATES	40-01		
FUEL, COOLANT AND LUBRICANTS	SPEC-01	TAILGATE	40-01
FUEL LEVEL SENDER.....	50-01	TORQUE SPECIFICATIONS	SPEC-01
FUEL SYSTEM	10-01	TRACK DAMAGE IDENTIFICATION	30-01
FUEL TANK	40-01	TRACK FRAME	30-01
		TRACK IDLER.....	30-01
HEATER AIR FILTERS	10-01	TRACK FRAME EXPANSION CYLINDER.....	20-01
HEATER	70-01	TRACK ROLLER	30-01
HORN	40-01	TRACKS	30-01
HYDRAULIC CONNECTION SPECIFICATIONS		TRANSPORTING THE EXCAVATOR.....	10-01
.....	SPEC-01	TRAVEL CONTROLS.....	40-01
HYDRAULIC CONTROL VALVE	20-01	TRAVEL MOTOR	10-01 & 20-01
HYDRAULIC FILTER MOUNT.....	20-01	TROUBLESHOOTING	60-01
HYDRAULIC FLUID SPECIFICATIONS.....	SPEC-01	TWO SPEED SWITCH.....	50-01
HYDRAULIC PUMP.....	20-01	TWO-SPEED BOOST SWITCH.....	50-01
HYDRAULIC RESERVOIR	20-01		
HYDRAULIC SYSTEM	10-01	UPPERSTRUCTURE	40-01
HYDRAULIC SYSTEM INFORMATION	20-01	UPPERSTRUCTURE SLEW LOCK.....	10-01

CONTENTS

FOREWORD.....	III
SAFETY INSTRUCTIONS	V
SERIAL NUMBER LOCATIONS	IX
DELIVERY REPORT.....	X
BOBCAT EXCAVATOR IDENTIFICATION.....	XI
SAFETY AND MAINTENANCE.....	10-01
HYDRAULIC SYSTEM	20-01
UNDERCARRIAGE.....	30-01
UPPERSTRUCTURE & SWING SECTION	40-01
ELECTRICAL SYSTEM AND ANALYSIS.....	50-01
ENGINE SERVICE	60-01
HEATER	70-01
SPECIFICATIONS	SPEC-01

**SAFETY AND
MAINTENANCE**

**HYDRAULIC
SYSTEM**

**UNDER-
CARRIAGE**

**UPPER-
STRUCTURE &
SWING SECTION**

**ELECTRICAL
SYSTEM AND
ANALYSIS**

**ENGINE
SERVICE**

HEATER

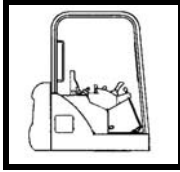
SPECIFICATIONS

FOREWORD

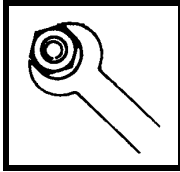
This manual is for the Bobcat Hydraulic Excavator mechanic. It provides necessary servicing and adjustment procedures for the hydraulic excavator and its component parts and systems. Refer to the Operation & Maintenance Manual for operating instructions, starting procedure, daily checks, etc.

A general inspection of the following items must be made after the hydraulic excavator has had service or repair:

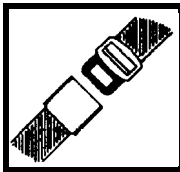
1. Check that the ROPS/TOPS/FOGS is in good condition and is not modified.



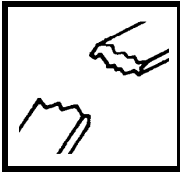
2. Check that ROPS/TOPS mounting hardware is tightened and is Bobcat approved.



3. The seat belt must be correctly installed, functional and in good condition.



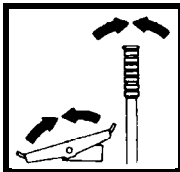
4. Inspect for loose or broken parts or connections.



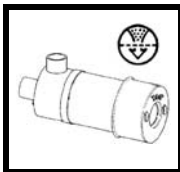
5. Machine signs must be legible and in the correct location.



6. Steering levers, control levers and foot pedals must return to neutral. Check that foot pedals lock and control lever locks are in working order.



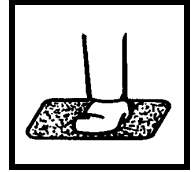
7. Inspect the air cleaner for damage or leaks. Check the condition of the element.



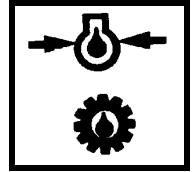
8. Check the electrical charging system.



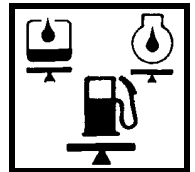
9. Safety treads must be in good condition.



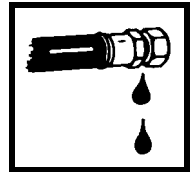
10. Check for correct function of indicator lamps (Optional on some models).



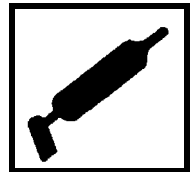
11. Check hydraulic fluid level, engine oil level and fuel supply.



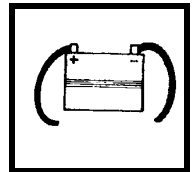
12. Inspect for fuel, oil or hydraulic fluid leaks.



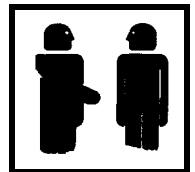
13. Lubricate the excavator.



14. Check the condition of the battery and cables.



Recommend to the owner that all necessary corrections be made before the machine is returned to service.



**CALIFORNIA
PROPOSITION 65 WARNING**
Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

SAFETY INSTRUCTIONS



Safety Alert Symbol

This symbol with a warning statement means:
“Warning, be alert! Your safety is involved!”
Carefully read the message that follows.



WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903



WARNING

Warnings on the machine and in the manuals are for your safety. Failure to obey warnings can cause injury or death.

W-2044-1285

IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

I-2019-0284

The following publications provide information on the safe use and maintenance of the Bobcat machine and attachments:

- The Delivery Report is used to assure that complete instructions have been given to the new owner and that the machine is in safe operating condition.
- The Operation & Maintenance Manual delivered with the machine or attachment contains operating information as well as routine maintenance and service procedures. It is a part of the machine and can be stored in a container provided on the machine. Replacement Operation & Maintenance Manuals can be ordered from your Bobcat dealer.
- Machine signs (decals) instruct on the safe operation and care of your Bobcat machine or attachment. The signs and their locations are shown in the Operation & Maintenance Manual. Replacement signs are available from your Bobcat dealer.
- An Operator's Handbook fastened to the operator cab. It's brief instructions are convenient to the operator. The handbook is available from your dealer in an English edition or one of many other languages. See your Bobcat dealer for more information on translated versions.
- The AEM Safety Manual delivered with the machine gives general safety information.
- The Service Manual and Parts Manual are available from your dealer for use by mechanics to do shop-type service and repair work.
- The Compact Excavator Operator Training Course is available through your local dealer or at www.training.bobcat.com or www.bobcat.com. This course is intended to provide rules and practices of correct operation of the Bobcat Excavator. The course is available in English and Spanish versions.
- Service Safety Training Courses are available from your Bobcat dealer or at www.training.bobcat.com or www.bobcat.com. They provide information for safe and correct service procedures.
- The Bobcat Compact Excavator Safety Video is available from your Bobcat dealer or at www.training.bobcat.com or www.bobcat.com.

SI EXC-0206 SM

323 Excavator
Service Manual

SAFETY INSTRUCTIONS (CONT'D)

Fire Prevention

The machine and attachments have components that are at high temperature under normal operating conditions. The primary source of high temperatures is the engine and exhaust system. The electrical system, if damaged or incorrectly maintained, can be a source of arcs or sparks.

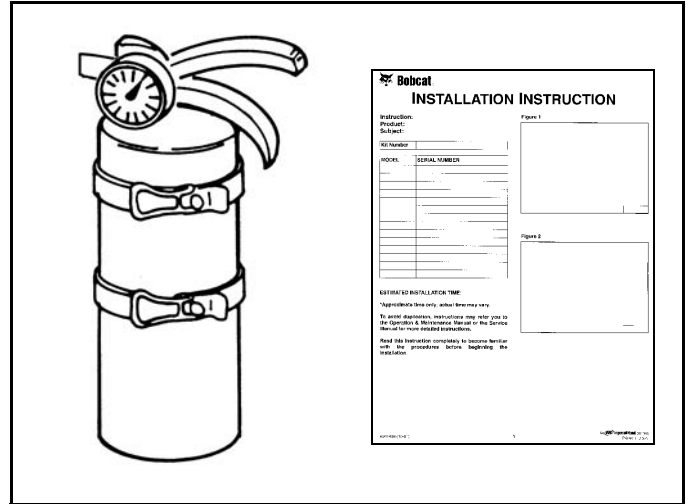
Flammable debris (leaves, straw, etc.) must be removed regularly. If flammable debris is allowed to accumulate, it will increase fire hazard. Clean often to avoid this accumulation. Flammable debris in the engine compartment is a potential hazard.

The spark arrestor muffler is designed to control the emission of hot particles from the engine and exhaust system, but the muffler and the exhaust gases are still hot.

- Do not use the machine where exhaust, arcs, sparks or hot components can contact flammable material, explosive dust or gases.
- The operator cab, engine compartment, and engine cooling system must be inspected every day and cleaned if necessary to prevent fire hazard and overheating.
- Check all electrical wiring and connections for damage. Keep the battery terminals clean and tight. Repair or replace any damaged part.
- Check fuel and hydraulic tubes, hoses and fittings for damage and leakage. Never use open flame or bare skin to check for leaks. Tighten or replace any parts that show leakage. Always clean fluid spills. Do not use gasoline or diesel fuel for cleaning parts. Use commercial nonflammable solvents.
- Do not use ether or starting fluids on any engine which has glow plugs. These starting aids can cause explosion and injure you or bystanders.
- Always clean the machine, disconnect the battery, and disconnect the wiring from the controllers before welding. Cover rubber hoses, battery and all other flammable parts. Keep a fire extinguisher near the machine when welding. Have good ventilation when grinding or welding painted parts. Wear a dust mask when grinding painted parts. Toxic dust or gas can be produced.
- Stop the engine and let it cool before adding fuel. **NO SMOKING!**

- Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting.
- Use the procedure in the Operation & Maintenance Manual for cleaning the spark arrestor muffler (if equipped).

Figure 1



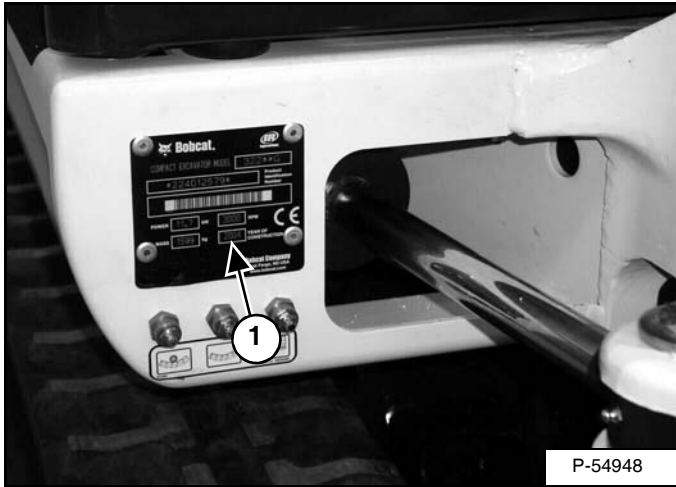
- Know where fire extinguishers and first aid kits are located and how to use them. Fire extinguishers are available from your Bobcat dealer [Figure 1].

SERIAL NUMBER LOCATIONS

Always use the serial number of the excavator when requesting service information or when ordering parts. Early or later models (identification made by serial number) may use different parts, or it may be necessary to use a different procedure in doing a specific service operation.

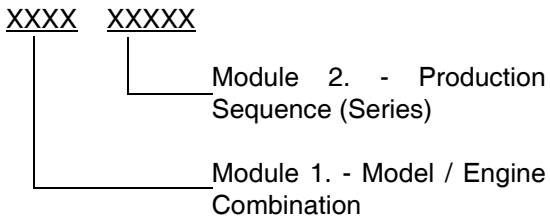
Excavator Serial Number

Figure 1



The excavator serial number plate (Item 1) is located on the frame of the machine in the location shown [Figure 1].

Explanation of excavator Serial Number:



1. The four digit Model/Engine Combination Module number identifies the model number and engine combination.
2. The five digit Production Sequence Number identifies the order which the excavator is produced.

Engine Serial Number

Figure 2

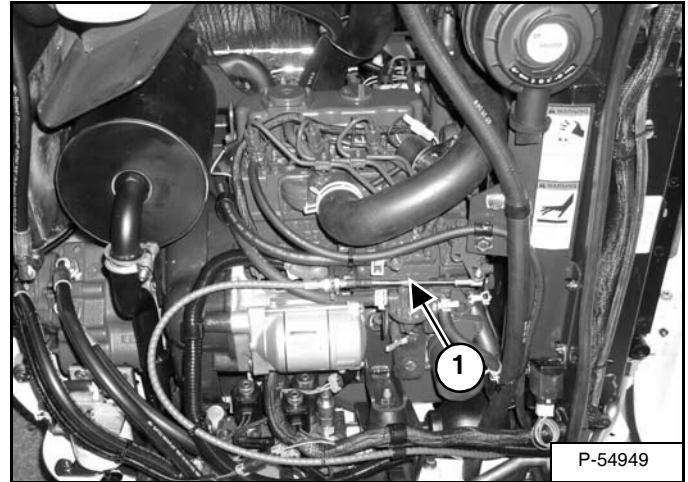
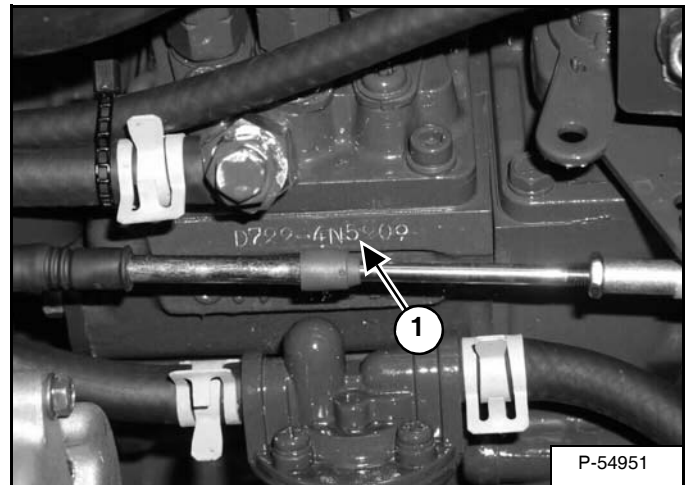


Figure 3



The engine serial number (Item 1) [Figure 2] & [Figure 3] is located on the engine in the locations shown.

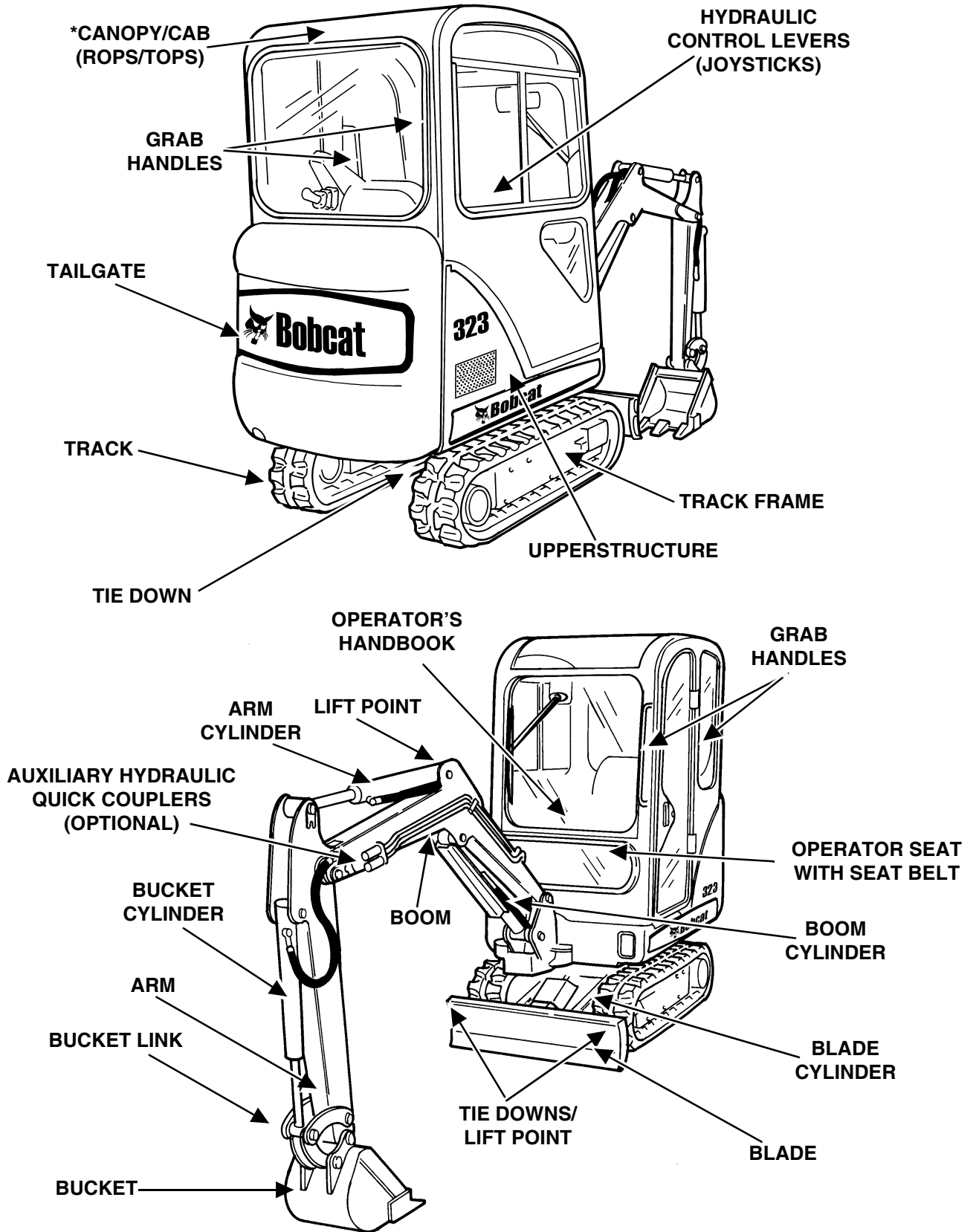
DELIVERY REPORT

Figure 4

The diagram shows a form titled "DELIVERY REPORT". The form is divided into several sections. At the top, there is a header section with the title "DELIVERY REPORT" and several horizontal lines for text. Below this, the form is split into two columns. The left column contains a section with a dark background and the word "WARNING" in white, followed by several horizontal lines. The right column contains several horizontal lines. At the bottom of the form, there is a small rectangular box containing the text "B-16315".

The delivery report must be filled out by the dealer and signed by the owner or operator when the Bobcat Excavator is delivered. An explanation of the form must be given to the owner. Make sure it is filled out completely **[Figure 4]**.

BOBCAT EXCAVATOR IDENTIFICATION



* FOGS (Falling Object Guards) is available from your Bobcat Excavator dealer.

B-23067A
B-23066A

AIR CLEANER SERVICE	10-60-1
Daily Check	10-60-1
Replacing The Filters	10-60-1
ALTERNATOR BELT	10-140-1
Adjusting The Alternator Belt	10-140-1
CONTROL CONSOLE LOCKOUTS	10-160-1
Inspection And Maintenance	10-160-1
ENGINE COOLING SYSTEM	10-70-1
Checking Coolant Level	10-70-1
Cleaning The Cooling System	10-70-1
Replacing The Coolant	10-70-2
ENGINE LUBRICATION SYSTEM	10-90-1
Checking Engine Oil	10-90-1
Oil Chart	10-90-1
Replacing Oil And Filter	10-90-2
FUEL SYSTEM	10-80-1
Draining The Fuel Tank	10-80-3
Filling The Fuel Tank	10-80-1
Fuel Specifications	10-80-1
Removing Air From The Fuel System	10-80-3
Removing Water From The Fuel Filter	10-80-2
Replacing The Fuel Filter	10-80-2
HEATER AIR FILTERS	10-61-1
Fresh Air Filter	10-61-1
Recirculation Filter	10-61-1
HYDRAULIC SYSTEM	10-100-1
Checking And Adding Hydraulic Oil	10-100-1
Diagnostic Couplers	10-100-1
Replacing Hydraulic Oil	10-100-2
Replacing The Hydraulic Filter	10-100-2
LIFTING AND BLOCKING THE EXCAVATOR	10-10-1
Procedure	10-10-1
LIFTING THE EXCAVATOR	10-12-1
LUBRICATION OF THE HYDRAULIC EXCAVATOR	10-110-1

Continued On Next Page

SAFETY AND MAINTENANCE (CONT'D)

OPERATOR CAB ROPS/TOPS (IF EQUIPPED)	10-20-1
Cab Door	10-20-1
Emergency Exits	10-20-1
Front Window	10-20-3
Front Window Wiper	10-20-2
Right Side Windows	10-20-5
Window Washer Reservoir	10-20-3
SEAT BELT	10-150-1
Inspection And Maintenance	10-150-1
SERVICE SCHEDULE	10-50-1
Chart	10-50-1
SPARK ARRESTOR MUFFLER	10-130-1
UPPERSTRUCTURE SLEW LOCK	10-11-1
TAILGATE	10-40-1
Adjusting The Bumper	10-40-1
Adjusting The Tailgate Latch	10-40-1
Opening And Closing The Tailgate	10-40-1
TRANSPORTING THE EXCAVATOR	10-30-1
TRAVEL MOTOR	10-120-1
Checking Oil Level	10-120-1
Draining The Travel Motor	10-120-1

LIFTING AND BLOCKING THE EXCAVATOR

Procedure

Always park the machine on a level surface.

Figure 10-10-1



Raise one side of the machine (approximately 4 inches) using the boom and arm as shown in **[Figure 10-10-1]**.

Raise the blade fully and install jackstands under the blade and the track frame. Lower the machine until all machine weight is on the jackstands.

Stop the engine.

WARNING

Put jackstands under the blade and rear corners of the undercarriage before working under the machine. Failure to block up the machine may allow it to move or fall and result in injury or death

W-2218-1195

WARNING

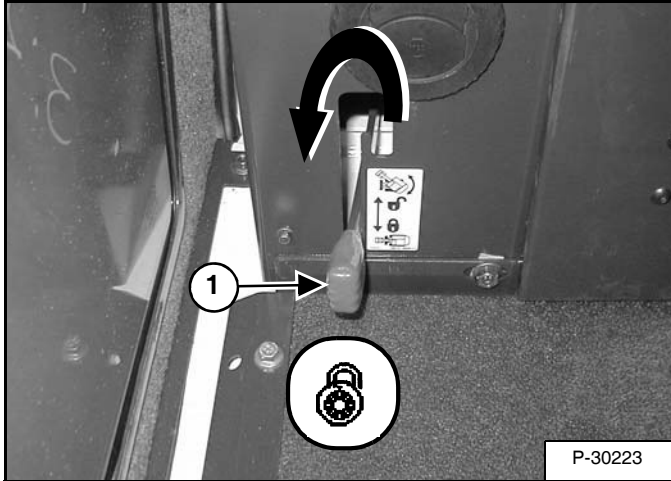
AVOID INJURY OR DEATH

Keep fingers and hands out of pinch points when checking the track tension.

W-2142-0189

UPPERSTRUCTURE SLEW LOCK

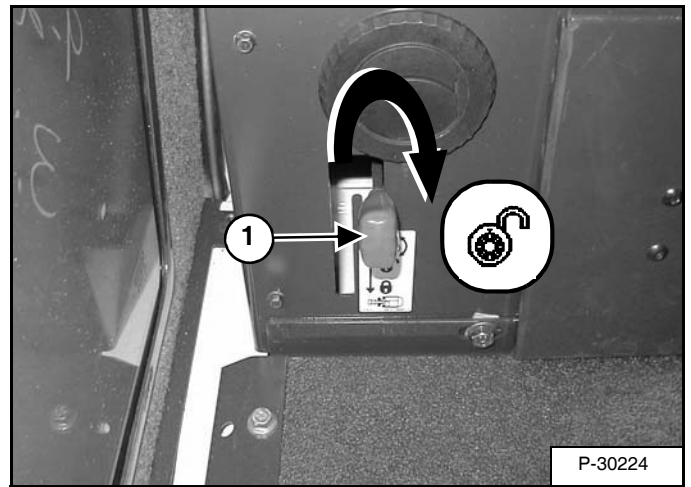
Figure 10-11-1



Move the lever (Item 1) [Figure 10-11-1] *down* to engage the Slew Lock. When the Slew Lock is engaged (locked), the upperstructure of the excavator is locked to the track frame and will not rotate. The upperstructure must be parallel to the track frame to engage the Slew Lock.

NOTE: The upperstructure must be in the straight forward or straight rearward position for the upperstructure to lock.

Figure 10-11-2



Move the lever (Item 1) [Figure 10-11-2] *up* to disengage the upperstructure from the track frame. Secure the lever in the unlocked position.



WARNING

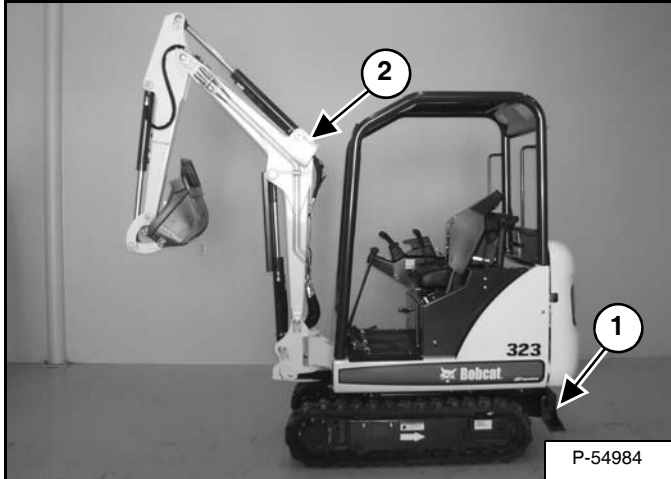
AVOID INJURY

The slew lock lever must be engaged when transporting the machine.

W-2197-1203

LIFTING THE EXCAVATOR

Figure 10-12-1



Fully extend the cylinders of the bucket, arm, and boom so that the excavator is in the position as shown [Figure 10-12-1].

Engage the upperstructure slew lock. (See UPPERSTRUCTURE SLEW LOCK on Page 10-11-1.)

Raise the blade all the way.

Put all the control levers in neutral.

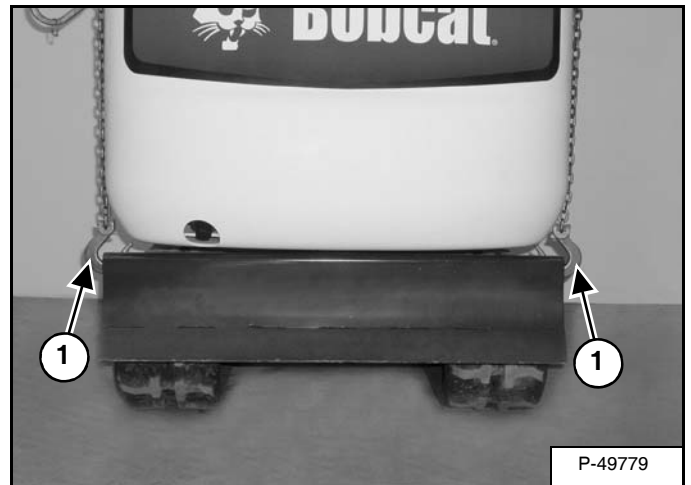


AVOID INJURY OR DEATH

- Use a lifting fixture with sufficient capacity for the weight of the excavator plus any added attachments.
- Maintain center of gravity and balance when lifting.
- Do not swing boom or upperstructure. Engage the slew locking lever.
- Never lift with operator on machine.

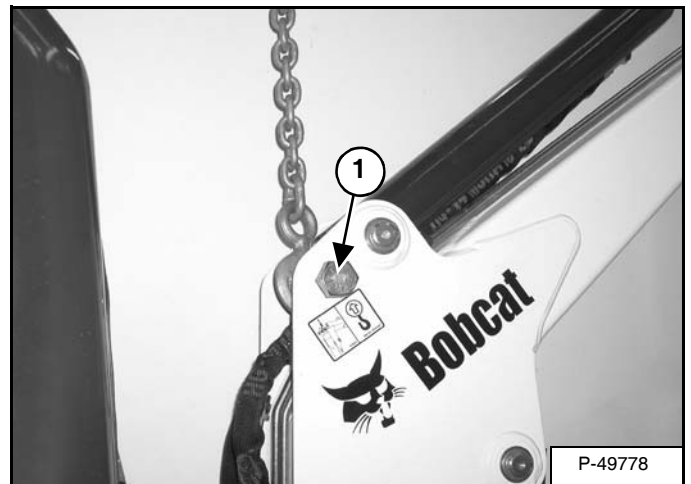
W-2202-0595

Figure 10-12-2



Fasten chains to the ends of the blade (Item 1) [Figure 10-12-1] and [Figure 10-12-2] and up to a lifting fixture above the canopy/cab. The lifting fixture must extend over the sides of the canopy/cab to prevent the chains from hitting the ROPS/TOPS.

Figure 10-12-3



Install a one inch (25 mm) bolt and nut (Grade 5 or 8) through the holes at the boom (Item 1) [Figure 10-12-1] and [Figure 10-12-3]. Fasten a chain from the bolt to the lift fixture.

OPERATOR CAB ROPS/TOPS (IF EQUIPPED)

Emergency Exits

The left door, front window, and right side rear window provide exits.

Figure 10-20-1



Figure 10-20-2

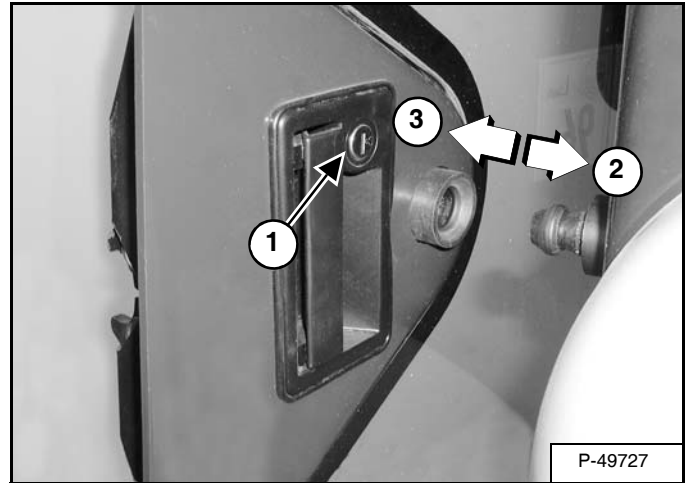


Slide the window to the front of the excavator and exit through the side window [Figure 10-20-1], or open the front window and exit [Figure 10-20-2].

Cab Door

Early Models

Figure 10-20-3

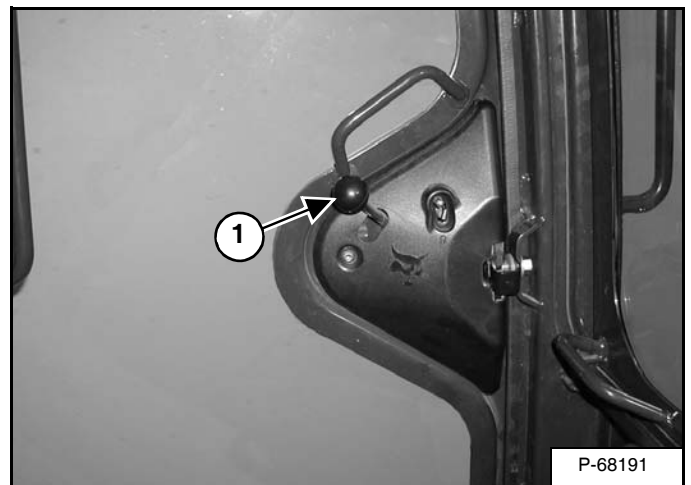


The cab door can be locked (Item 1) [Figure 10-20-3] with the same key as the starter switch.

Push the door all the way open (Item 2) [Figure 10-20-3] until the latch engages to hold the door in the open position.

Pull the door away from the cab (Item 3) [Figure 10-20-3] to disengage the latch and close the door.

Figure 10-20-4



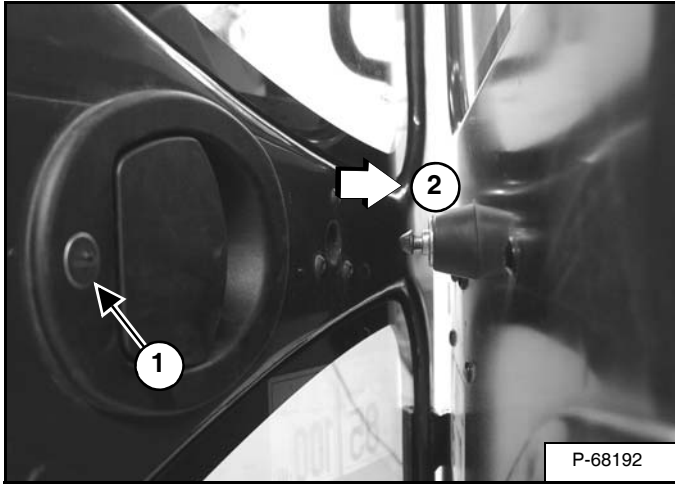
From inside the cab, open the door using handle (Item 1) [Figure 10-20-4].

**OPERATOR CAB (ROPS / TOPS) IF EQUIPPED)
(CONT'D)**

Cab Door (Cont'd)

Later Models

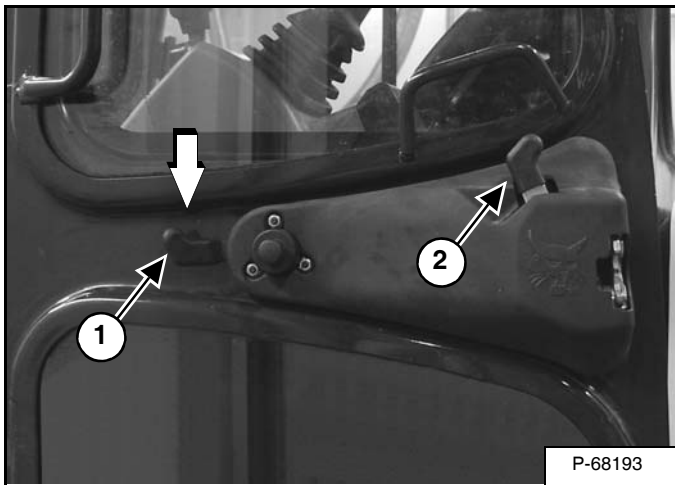
Figure 10-20-5



The cab door can be locked (Item 1) [Figure 10-20-5] with the same key as the starter switch.

Push the door all the way open (Item 2) [Figure 10-20-5] until the latch engages to hold the door in the open position.

Figure 10-20-6

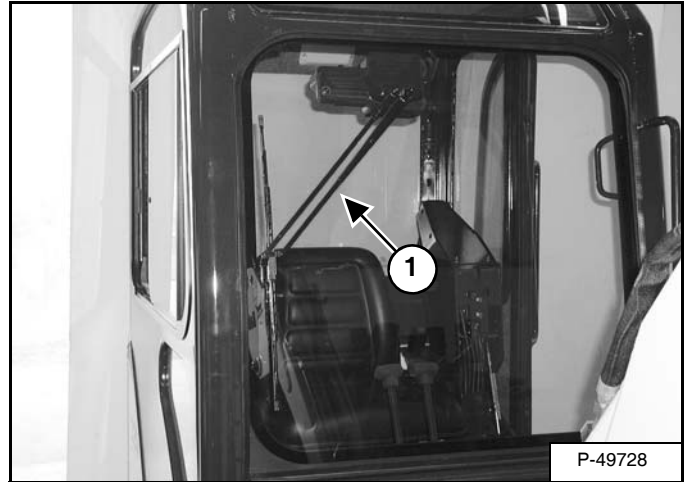


When the door is in the open position, push down on the latch (Item 1) [Figure 10-20-6] and close the door.

From inside the cab, open the door using handle (Item 2) [Figure 10-20-6].

Front Window Wiper

Figure 10-20-7



The front window is equipped with a wiper (Item 1) [Figure 10-20-7] and washer.

**Thank you very much
for your reading.**

**Please click here and go
back to the website.**

**Then, you can
download the complete
manual instantly.**

No waiting.