

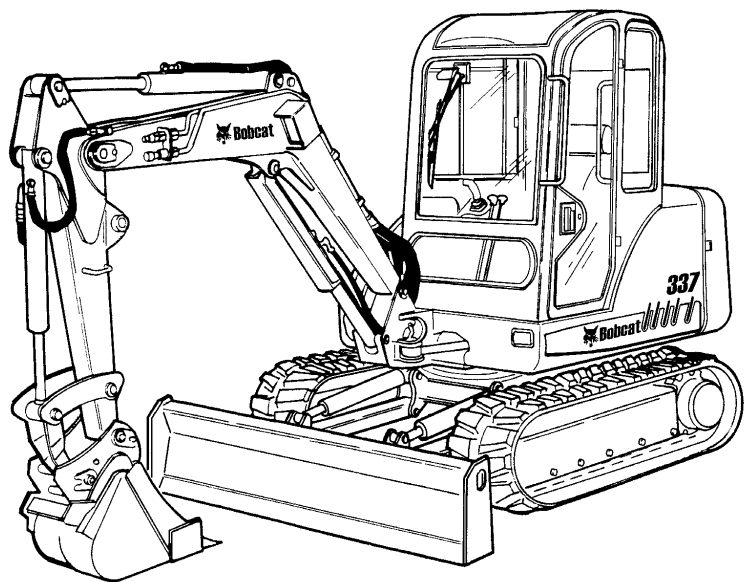
337
341



Bobcat®

Service Manual

337 - S/N 234611001 & Above
341 - S/N 234711001 & Above
(G Series)



MAINTENANCE SAFETY



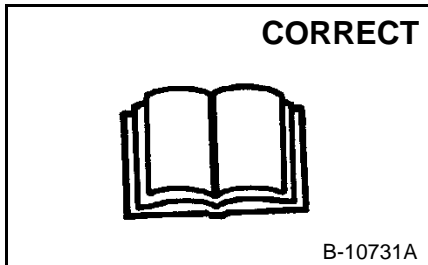
WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903

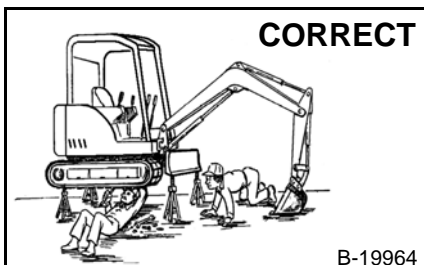


Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



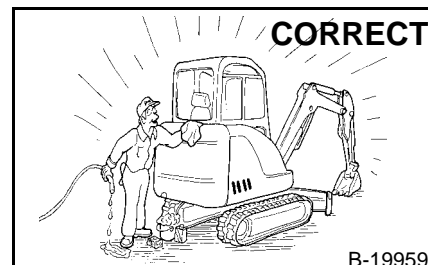
B-10731A

- ⚠ Never service the Bobcat Compact Excavator without instructions.



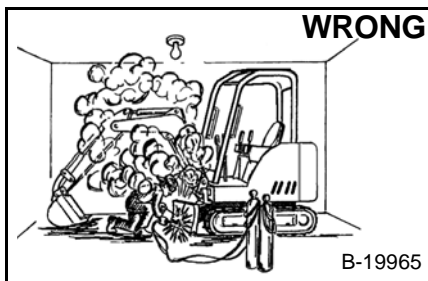
B-19964

- ⚠ Use the correct procedure to lift and support the excavator.



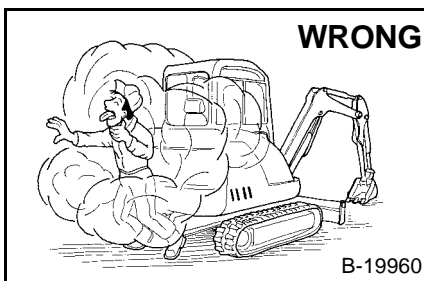
B-19959

- ⚠ Cleaning and maintenance are required daily.



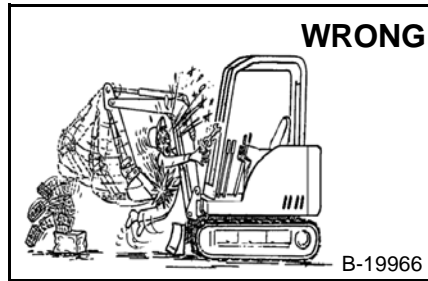
B-19965

- ⚠ Have good ventilation when welding or grinding painted parts.
- ⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.



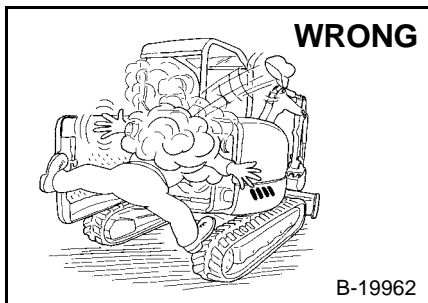
B-19960

- ⚠ Vent exhaust to outside when engine must be run for service.
- ⚠ Exhaust system must be tightly sealed. Exhaust fumes can kill without warning.



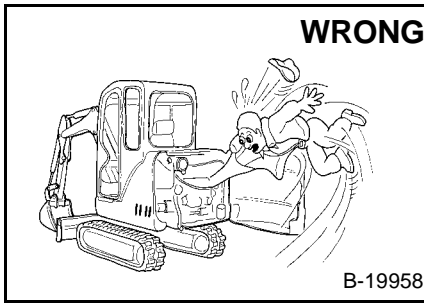
B-19966

- ⚠ Always lower the bucket and blade to the ground before doing any maintenance.
- ⚠ Never modify equipment or add attachments not approved by Bobcat Company.



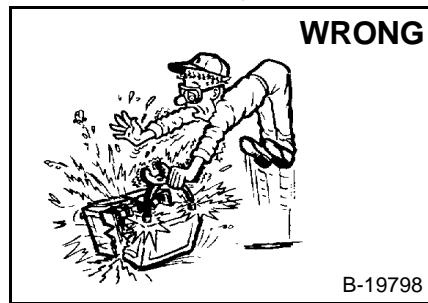
B-19962

- ⚠ Stop, cool and clean engine of flammable materials before checking fluids.
- ⚠ Never service or adjust machine with the engine running unless instructed to do so in the manual.
- ⚠ Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
- ⚠ Never fill fuel tank with engine running, while smoking, or when near open flame.



B-19958

- ⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- ⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protections approved for type of welding.
- ⚠ Keep tailgate closed except for service. Close and latch tailgate before operating the excavator.



B-19798

- ⚠ Lead-acid batteries produce flammable and explosive gases.
- ⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.
- ⚠ Batteries contain acid which burns eyes or skin on contact.
- ⚠ Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.

MSW28-0805

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**SAFETY AND
MAINTENANCE**

**HYDRAULIC
SYSTEM**

UNDERCARRIAGE

**UPPERSTRUCTURE
& SWING
SECTION**

**ELECTRICAL
SYSTEM AND
ANALYSIS**

**ENGINE
SERVICE**

HVAC

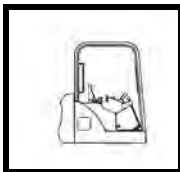
SPECIFICATIONS

FOREWORD

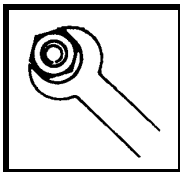
This manual is for the Bobcat Excavator mechanic. It provides necessary servicing and adjustment procedures for the excavator and its component parts and systems. Refer to the Operation & Maintenance Manual for operating instructions, starting procedure, daily checks, etc.

A general inspection of the following items must be made after the excavator has had service or repair:

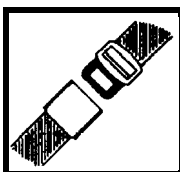
1. Check that the ROPS/TOPS/FOPS is in good condition and is NOT modified.



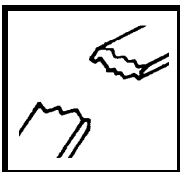
2. Check that ROPS/TOPS mounting hardware is tightened and is Bobcat approved.



3. The seat belt must be correctly installed, functional and in good condition.



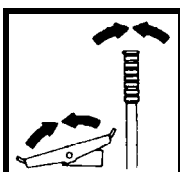
4. Inspect for loose or broken parts or connections.



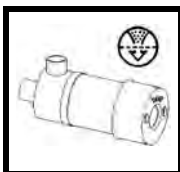
5. Machine signs must be legible and in the correct location.



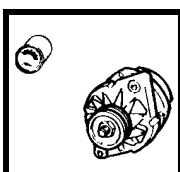
6. Steering levers, control levers and foot pedals must return to neutral. Check that foot pedals lock and control lever locks are in working order.



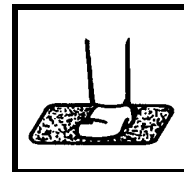
7. Inspect the air cleaner for damage or leaks. Check the condition of the filters.



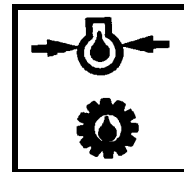
8. Check the electrical charging system.



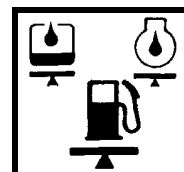
9. Safety treads must be in good condition.



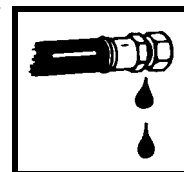
10. Check for correct function of indicator lamps (Optional on some models).



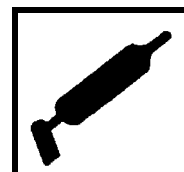
11. Check hydraulic fluid level, engine oil level and fuel supply.



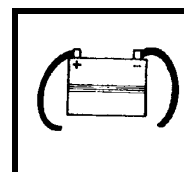
12. Inspect for fuel, oil or hydraulic fluid leaks.



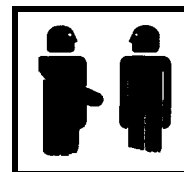
13. Lubricate the excavator.



14. Check the condition of the battery and cables.



Recommend to the owner that all necessary corrections be made before the excavator is returned to service.



**CALIFORNIA
PROPOSITION 65 WARNING**
Diesel engine exhaust and some of its constituents are known to the state of California to cause cancer, birth defects and other reproductive harm.

SAFETY INSTRUCTIONS



Safety Alert Symbol

This symbol with a warning statement means:
“Warning, be alert! Your safety is involved!”
Carefully read the message that follows.



WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903



WARNING

Warnings on the machine and in the manuals are for your safety. Failure to obey warnings can cause injury or death.

W-2044-1285

IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

I-2019-0284

The following publications provide information on the safe use and maintenance of the Bobcat machine and attachments:

- The Delivery Report is used to assure that complete instructions have been given to the new owner and that the machine is in safe operating condition.
- The Operation & Maintenance Manual delivered with the machine or attachment contains operating information as well as routine maintenance and service procedures. It is a part of the machine and can be stored in a container provided on the machine. Replacement Operation & Maintenance Manuals can be ordered from your Bobcat dealer.
- Machine signs (decals) instruct on the safe operation and care of your Bobcat machine or attachment. The signs and their locations are shown in the Operation & Maintenance Manual. Replacement signs are available from your Bobcat dealer.
- An Operator's Handbook fastened to the operator cab. It's brief instructions are convenient to the operator. The handbook is available from your dealer in an English edition or one of many other languages. See your Bobcat dealer for more information on translated versions.
- The AEM Safety Manual delivered with the machine gives general safety information.
- The Service Manual and Parts Manual are available from your dealer for use by mechanics to do shop-type service and repair work.
- The Compact Excavator Operator Training Course is available through your local dealer or at www.training.bobcat.com or www.bobcat.com. This course is intended to provide rules and practices of correct operation of the Bobcat excavator. The course is available in English and Spanish versions.
- Service Safety Training Courses are available from your Bobcat dealer or at www.training.bobcat.com or www.bobcat.com. They provide information for safe and correct service procedures.
- The Bobcat compact excavator Safety Video is available from your Bobcat dealer or at www.training.bobcat.com or www.bobcat.com.

SI EXC-1007 SM

337/341 Excavator
Service Manual

FIRE PREVENTION



Maintenance

The machine and some attachments have components that are at high temperatures under normal operating conditions. The primary source of high temperatures is the engine and exhaust system. The electrical system, if damaged or incorrectly maintained, can be a source of arcs or sparks.

Flammable debris (leaves, straw, etc.) must be removed regularly. If flammable debris is allowed to accumulate, it can cause a fire hazard. Clean often to avoid this accumulation. Flammable debris in the engine compartment is a potential fire hazard.

The operator's area, engine compartment and engine cooling system must be inspected every day and cleaned if necessary to prevent fire hazards and overheating.

All fuels, most lubricants and some coolants mixtures are flammable. Flammable fluids that are leaking or spilled onto hot surfaces or onto electrical components can cause a fire.

Operation

Do not use the machine where exhaust, arcs, sparks or hot components can contact flammable material, explosive dust or gases.

Electrical



Check all electrical wiring and connections for damage. Keep the battery terminals clean and tight. Repair or replace any damaged part or wires that are loose or frayed.

Battery gas can explode and cause serious injury. Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting. Do not jump start or charge a frozen or damaged battery. Keep any open flames or sparks away from batteries. Do not smoke in battery charging area.

Hydraulic System

Check hydraulic tubes, hoses and fittings for damage and leakage. Never use open flame or bare skin to check for leaks. Hydraulic tubes and hoses must be properly routed and have adequate support and secure clamps. Tighten or replace any parts that show leakage.

Always clean fluid spills. Do not use gasoline or diesel fuel for cleaning parts. Use commercial nonflammable solvents.

Fueling



Stop the engine and let it cool before adding fuel. No smoking! Do not refuel a machine near open flames or sparks. Fill the fuel tank outdoors.

Starting

Do not use ether or starting fluids on any engine that has glow plugs. These starting aids can cause explosion and injure you or bystanders.

Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting.

Spark Arrestor Exhaust System

The spark arrestor exhaust system is designed to control the emission of hot particles from the engine and exhaust system, but the muffler and the exhaust gases are still hot.

Check the spark arrestor exhaust system regularly to make sure it is maintained and working properly. Use the procedure in the Operation & Maintenance Manual for cleaning the spark arrestor muffler (if equipped).

FIRE PREVENTION (CONT'D)

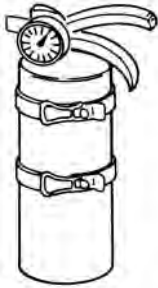
Welding And Grinding

Always clean the machine and attachment, disconnect the battery, and disconnect the wiring from the Bobcat controllers before welding. Cover rubber hoses, battery and all other flammable parts. Keep a fire extinguisher near the machine when welding.

Have good ventilation when grinding or welding painted parts. Wear dust mask when grinding painted parts. Toxic dust or gas can be produced.

Dust generated from repairing nonmetallic parts such as hoods, fenders or covers can be flammable or explosive. Repair such components in a well ventilated area away from open flames or sparks.

Fire Extinguishers



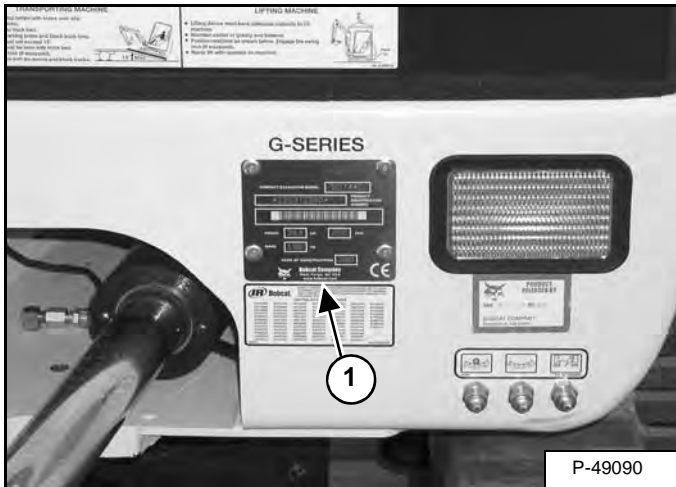
Know where fire extinguishers and first aid kits are located and how to use them. Inspect the fire extinguisher and service the fire extinguisher regularly. Obey the recommendations on the instructions plate.

SERIAL NUMBER LOCATIONS

Always use the serial number of the excavator when requesting service information or when ordering parts. Early or later models (identification made by serial number) may use different parts, or it may be necessary to use a different procedure in doing a specific service operation.

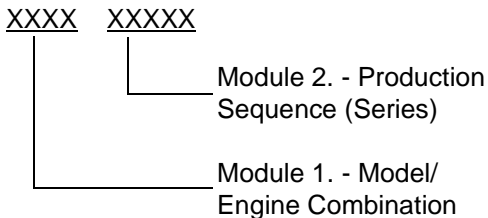
Excavator Serial Number

Figure 1



The excavator serial number plate (Item 1) [Figure 1] is located on the frame of the machine in the location shown.

Explanation of Excavator Serial Number:



1. The 4 digit Model/Engine Combination Module number identifies the model number and engine combination.
2. The 5 digit Production Sequence Number identifies the order which the excavator is produced.

Engine Serial Number

Figure 2

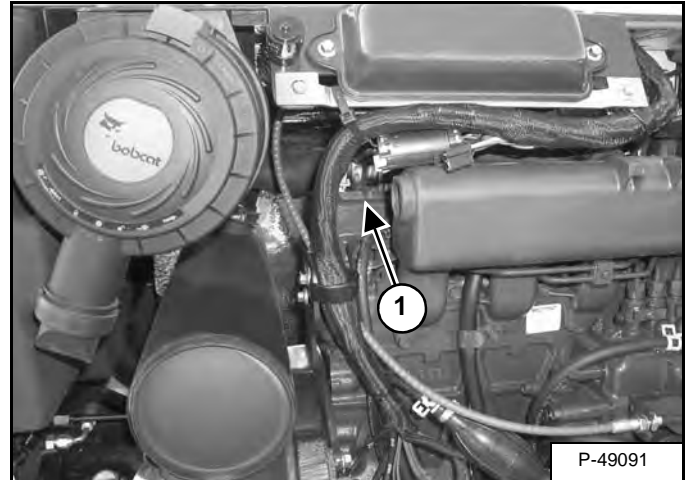
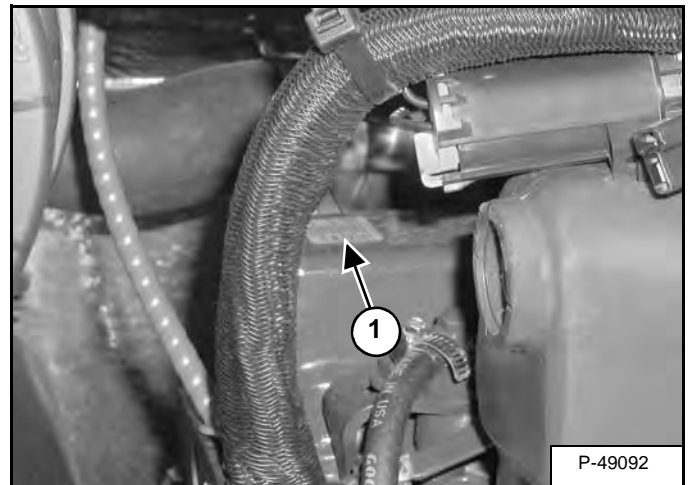


Figure 3



The engine serial number (Item 1) [Figure 2] & [Figure 3] is located on the engine in the location shown.

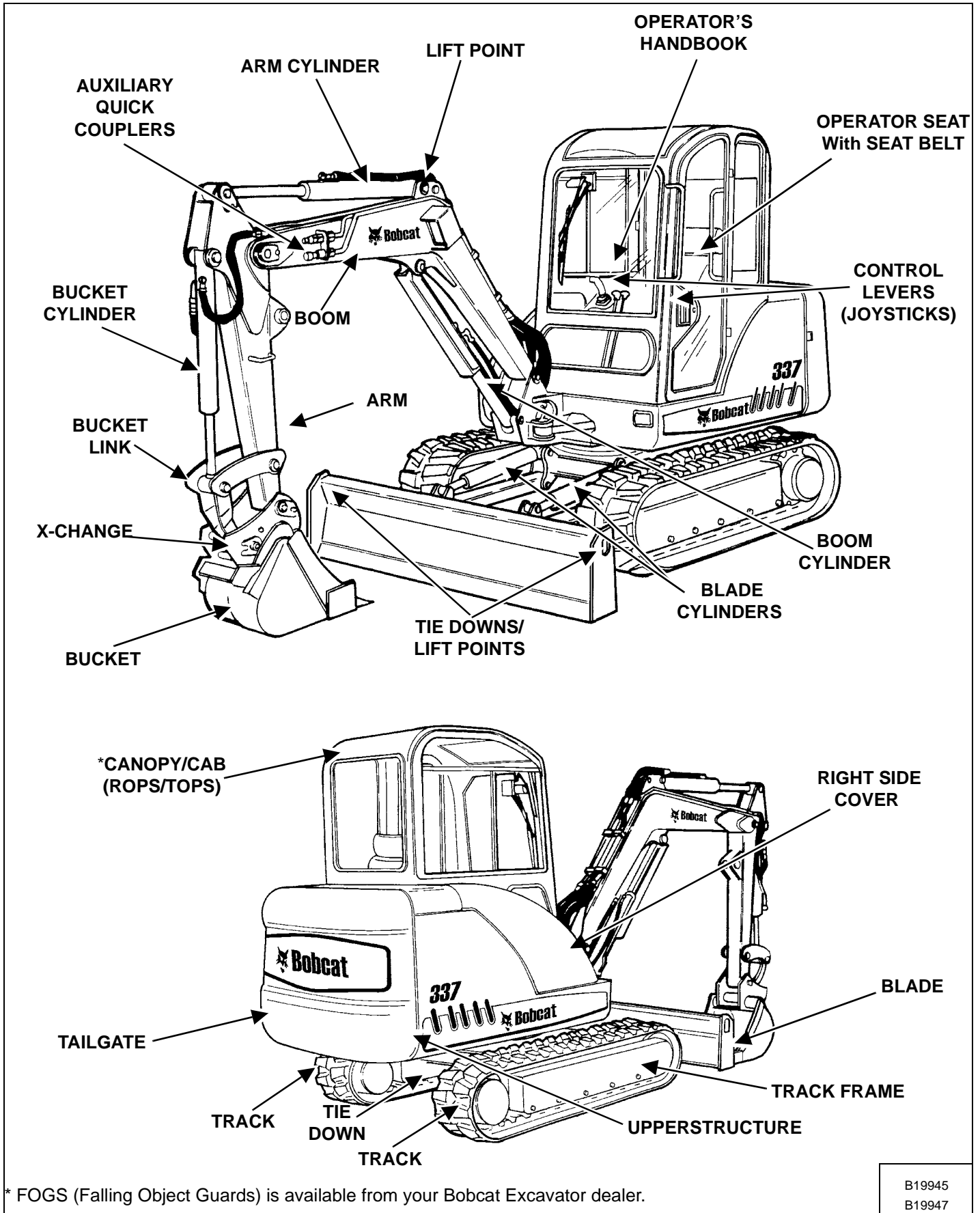
DELIVERY REPORT

Figure 4

The diagram shows a form titled "DELIVERY REPORT". The form is divided into several sections. At the top right, there is a box labeled "DELIVERY REPORT" containing several horizontal lines for text. Below this, on the left side, is a box labeled "WARNING" with a dark background and white text, followed by several horizontal lines. The right side of the form is filled with multiple horizontal lines for text. At the bottom right of the form, there is a small box containing the text "B-16315".

The delivery report must be filled out by the dealer and signed by the owner or operator when the Bobcat Excavator is delivered. An explanation of the form must be given to the owner. Make sure it is filled out completely **[Figure 4]**.

BOBCAT EXCAVATOR IDENTIFICATION



* FOGS (Falling Object Guards) is available from your Bobcat Excavator dealer.

B19945
B19947

SAFETY AND MAINTENANCE

SAFETY AND MAINTENANCE

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LIFTING AND BLOCKING THE EXCAVATOR

WARNING

Put jackstands under the blade and rear corners of the undercarriage before working under the machine. Failure to block up the machine may allow it to move or fall and result in injury or death.

W-2218-1195

WARNING

AVOID INJURY

Keep fingers and hands out of pinch points when checking the track tension.

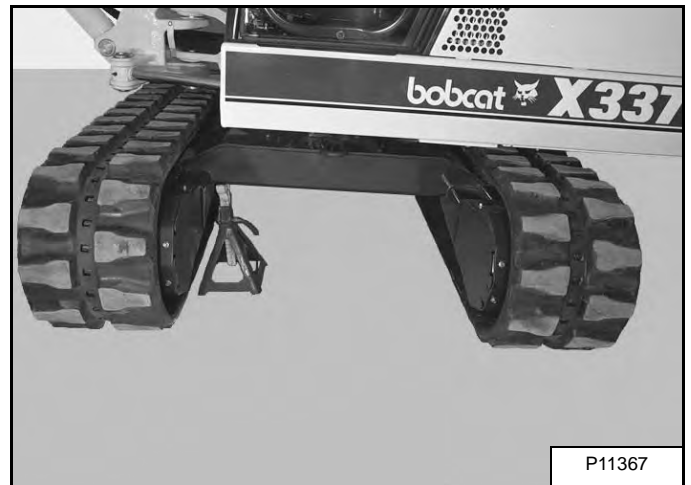
W-2142-0903

Figure 10-10-1



Raise the machine using the boom and arm **[Figure 10-10-1]**.

Figure 10-10-2



Fully raise the blade and install jackstands under the blade **[Figure 10-10-1]** and track frame **[Figure 10-10-2]**.

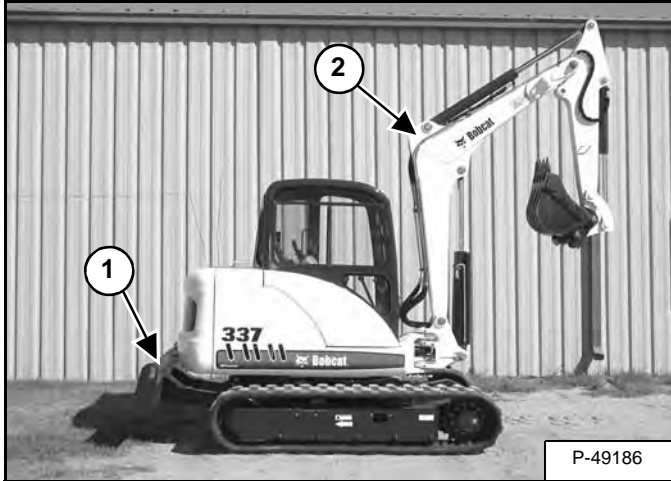
Raise the boom until all the machine weight is on the jackstands.

Repeat the procedure for the other side.

Stop the engine.

LIFTING THE EXCAVATOR

Figure 10-11-1



Fully extend the cylinders of the bucket, arm & boom so that the Excavator is in the position as shown [Figure 10-11-1].

Raise the blade all the way.

Put all the control levers in neutral.



AVOID INJURY OR DEATH

- Use a lifting fixture with sufficient capacity for the weight of the Excavator plus any added attachments.
- Maintain center of gravity and balance when lifting.
- Do not swing boom or upperstructure. Engage the swing locking lever.
- Never lift with operator on machine.

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Figure 10-11-2

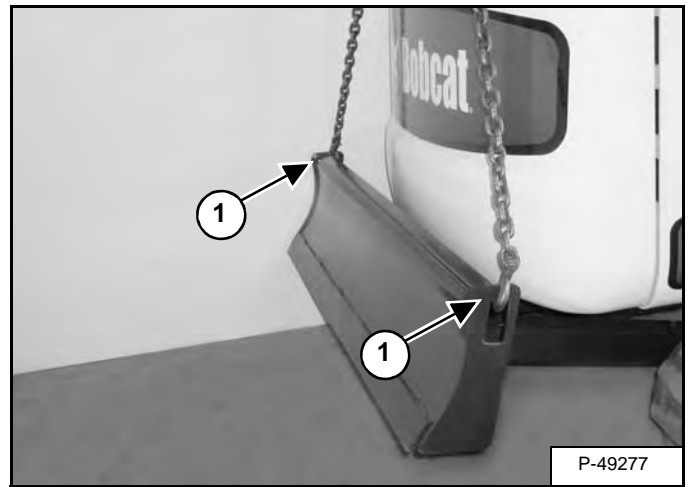
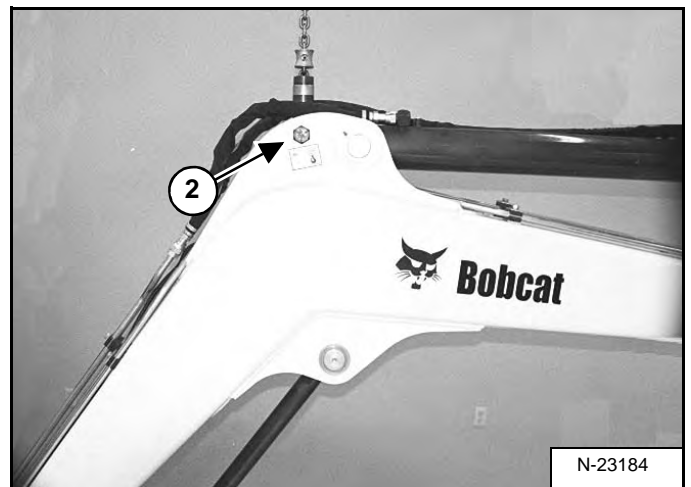


Figure 10-11-3



Fasten chains to the ends of the blade (Item 1) [Figure 10-11-1] & [Figure 10-11-2] and up to a lifting fixture above the canopy/cab. The lifting fixture must extend over the sides of the canopy/cab to prevent the chains from hitting the ROPS/TOPS.

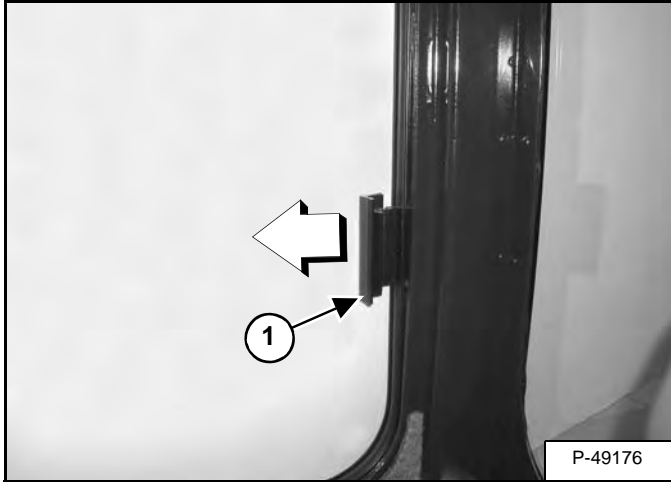
Install a 1 inch (25mm) bolt and nut (Grade 5 or 8) through the holes at the top of the boom (Item 2) [Figure 10-11-1] & [Figure 10-11-3]. Fasten a chain from the bolt to the lift fixture.

OPERATOR CAB (ROPS/TOPS)

Emergency Exit

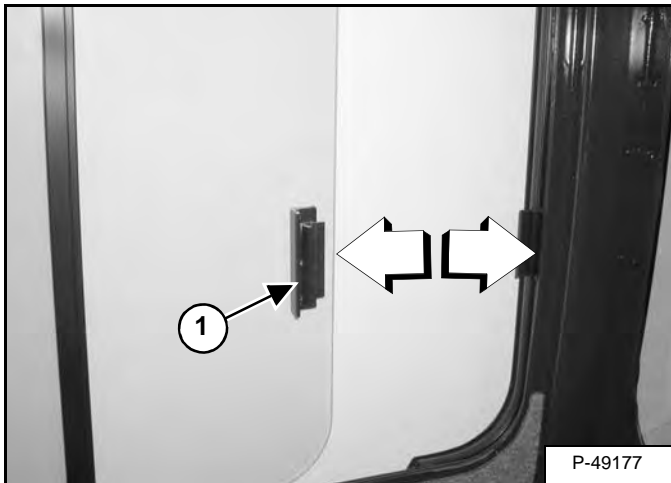
The left door, front window, and right rear window provide exits.

Figure 10-20-1



Pull forward on the latch (Item 1) [Figure 10-20-1].

Figure 10-20-2



Pull the latch/handle (Item 1) [Figure 10-20-2] forward to open the window.

Push the handle back to close the window.

Figure 10-20-3



Exit through the window [Figure 10-20-3].

Figure 10-20-4



Raise the front window and exit through the window [Figure 10-20-4].

OPERATOR CAB (ROPS/TOPS) (CONT'D)

Cab Door

Figure 10-20-5



The cab door (Item 1) [Figure 10-20-5] can be locked with the same key as the starter switch (if equipped).

Figure 10-20-6



Push the door all the way open until the latch engages to hold the door in the open position.

Firmly pull the door away from the cab to disengage the latch and close the door [Figure 10-20-6].

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