



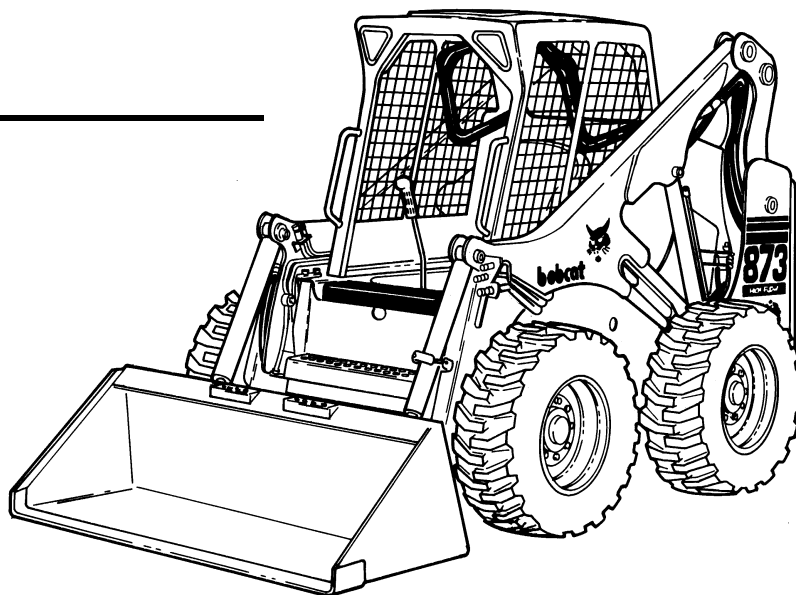
Bobcat®

Service Manual

G Series

S/N 514140001 & Above
S/N 514240001 & Above
S/N 517911001 & Above

S/N 520111001 & Above
S/N 520211001 & Above



TURBO

873

TURBO

883

INCLUDES HIGH FLOW

EQUIPPED WITH
BOBCAT INTERLOCK
CONTROL SYSTEM (BICS™)

6900847 (2-06)



Printed in U.S.A.

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MAINTENANCE SAFETY



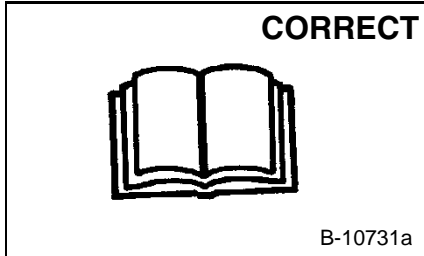
WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

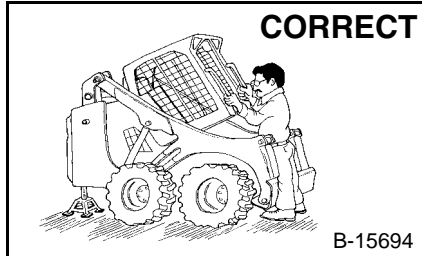
W-2003-0903



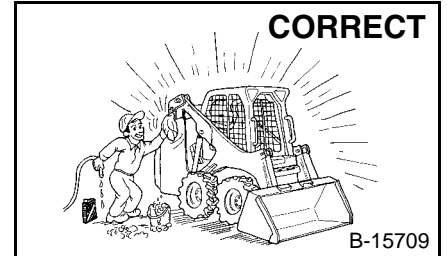
Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



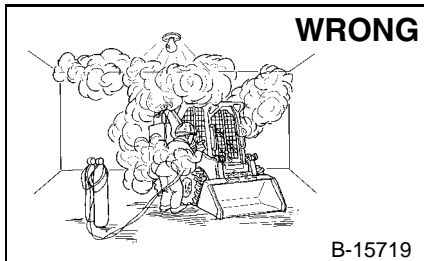
⚠ Never service the Bobcat Skid-Steer Loader without instructions.



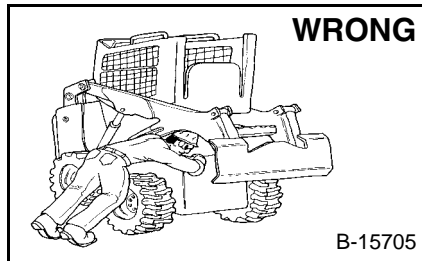
⚠ Use the correct procedure to lift or lower operator cab.



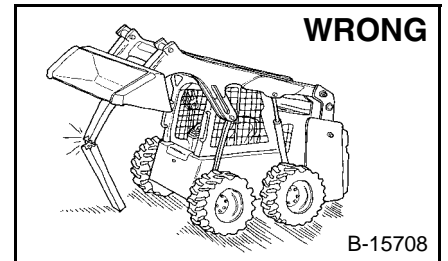
⚠ Cleaning and maintenance are required daily.



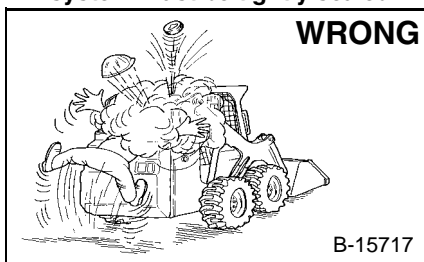
- ⚠ Have good ventilation when welding or grinding painted parts.
- ⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.
- ⚠ Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.



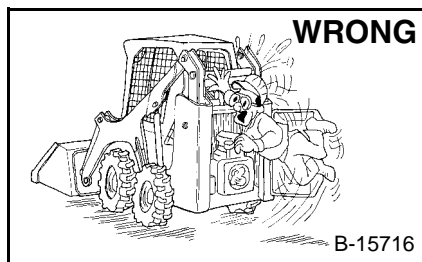
⚠ Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace if damaged.



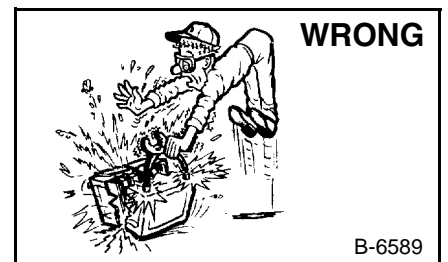
- ⚠ Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.
- ⚠ Never modify equipment or add attachments not approved by Bobcat Company.



- ⚠ Stop, cool and clean engine of flammable materials before checking fluids.
- ⚠ Never service or adjust loader with the engine running unless instructed to do so in the manual.
- ⚠ Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
- ⚠ Never fill fuel tank with engine running, while smoking or when near open flame.



- ⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- ⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.
- ⚠ Keep rear door closed except for service. Close and latch door before operating the loader.



- ⚠ Lead-acid batteries produce flammable and explosive gases.
- ⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.
- ⚠ Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.

ALPHABETICAL INDEX

ADVANCED CONTROL SYSTEM (ACS)	60-01	ELECTRICAL/HYDRAULIC CONTROLS	
ADVANCED HAND CONTROL (AHC) SYSTEM....	60-01	REFERENCE	60-01
ADVANCED HAND CONTROL (AHC) SYSTEM (W/PUSH BUTTON FLOAT)	60-01	ENGINE	70-01
AIR CLEANER	70-01	ENGINE COMPONENTS AND TESTING	70-01
AIR CLEANER SERVICE	10-01	ENGINE COOLING SYSTEM	10-01
AIR CONDITIONING SERVICE	80-01	ENGINE LUBRICATION SYSTEM	10-01
AIR CONDITIONING SYSTEM FLOW	80-01	ENGINE SPECIFICATIONS	SPEC-01
ALTERNATOR (55 AMP)	60-01	ENGINE SPEED CONTROL	70-01
ALTERNATOR (90 AMP)	60-01	EVAPORATOR	80-01
AUXILIARY PRESSURE RELEASE (ACCUMULATOR)	20-01	EVAPORATOR/HEATER UNIT.....	80-01
		EXPANSION VALVE	80-01
BASIC TROUBLESHOOTING	80-01	FAN GEARBOX	10-01
BATTERY	60-01	FINAL DRIVE TRANSMISSION (CHAINCASE	10-01
BICS™ SYSTEM	60-01	FLYWHEEL AND HOUSING	70-01
BOB-TACH.....	10-01, 50-01	FUEL SYSTEM.....	10-01
BOBCAT CONTROLLER	60-01	FUEL TANK	50-01
BLOWER FAN	80-01		
BRAKE	40-01	GENERAL AIR CONDITIONING SERVICE	
BRAKE (TWO-SPEED).....	40-01	GUIDELINES.....	80-01
BUCKET POSITION VALVE (873 - S/N 514147758 & BELOW)	20-01		
BUCKET POSITION VALVE (873 - S/N 514147759 & ABOVE & 883)	20-01	HEATER COIL	80-01
		HEATER VALVE	80-01
CHAINCASE	40-01	HYDRAULIC CONNECTION SPECS.	SPEC-01
CHARGE PRESSURE	30-30	HYDRAULIC CONTROL VALVE (FOOT CONTROL).....	20-01
COMPONENTS	80-01	HYDRAULIC CONTROL VALVE (ADVANCED CONTROL SYSTEM) (ACS) (AHC) ..	20-01
COMPRESSOR	80-01	HYDRAULIC FLUID RESERVOIR	20-01
CONDENSER	80-01	HYDRAULIC PUMP (ALUMINUM).....	20-01
CONTROL HANDLE	50-01	HYDRAULIC PUMP (ALUMINUM HIGH FLOW).....	20-01
CONTROL HANDLE (ADVANCED CONTROL SYSTEM (ACS) ADVANCED CONTROL HANDLE	50-01	HYDRAULIC PUMP (CAST IRON)	20-01
CONTROL HANDLE (ADVANCED CONTROL SYSTEM (ACS) SELECTABLE HAND/FOOT CONTROL.....	50-01	HYDRAULIC PUMP (CAST IRON HIGH FLOW)	20-01
CONTROL HANDLE (ADVANCED HAND CONTROL (AHC)	50-01	HYDRAULIC SYSTEM INFORMATION	20-01
CONTROL HANDLE (ADVANCED HAND CONTROL (AHC) (W/PUSH BUTTON FLOAT)	50-01	HYDRAULIC/HYDROSTATIC FILTER	20-01
CONTROL PANEL	50-01	HYDRAULIC/HYDROSTATIC FLUID SPECIFICATIONS	SPEC-01
CONTROL PEDALS	50-01	HYDRAULIC/HYDROSTATIC SYSTEM.....	10-01
CONTROL PEDALS (ACS)	50-01	HYDROSTATIC MOTOR	30-01
COOLING FAN	70-01	HYDROSTATIC MOTOR (TWO SPEED)	30-01
CONVERSIONS	SPEC-01	HYDROSTATIC MOTOR CARRIER.....	30-01
CYLINDER (LIFT)	20-01	HYDROSTATIC PUMP	30-01
CYLINDER (POWER BOB-TACH).....	20-01	HYDROSTATIC SYSTEM INFORMATION.....	30-01
CYLINDER (TILT)	20-01		
		INSTRUMENT PANEL.....	60-01
DIAGNOSTICS	60-01		
DRIVE COMPONENTS	40-01		
DRIVE BELT	30-01		

LIFT ARM BY-PASS CONTROL VALVE	20-01
LIFT ARM SUPPORT DEVICE	10-01
LIFT ARMS	50-01
LIFTING AND BLOCKING THE LOADER	10-01
LIGHTS	60-01
LOADER SPECIFICATIONS (873)	SPEC-01
LOADER SPECIFICATIONS (883)	SPEC-01
LOADER TORQUE	SPEC-01
LUBRICATION OF THE BOBCAT LOADER	10-01
MAIN RELIEF VALVE (AHC)	20-01
MAIN RELIEF VALVE (FOOT CONTROL)	20-01
MUFFLER	70-01
OIL COOLER	30-01
OIL COOLER (SEAL TO CONNECT) (STC)	30-01
OPERATOR CAB	10-01, 50-01
OPERATOR SEAT	50-01
OPERATOR SEAT (SUSPENSION)	50-01
POWER BOB-TACH	10-01
POWER BOB-TACH (883)	50-01
POWER BOB-TACH BLOCK (6674305 ALUMINUM)	20-01
POWER BOB-TACH BLOCK (6676547 ALUMINUM)	20-01
POWER BOB-TACH BLOCK (6677646 CAST IRON)	20-01
POWER BOB-TACH BLOCK (6678206 CAST IRON)	20-01
POWER BOB-TACH BLOCK (6678554) CAST IRON)	20-01
PRESSURE RELIEF VALVE	80-01
PRESSURE SWITCH	80-01

RADIATOR	70-01
REAR AUXILIARY DIVERTER VALVE (SINGLE SHUTTLE)	20-01
REAR DOOR	50-01
REAR GRILL	50-01
RECEIVER/DRIER	80-01
RECONDITIONING THE ENGINE	70-01
REGULAR MAINTENANCE	80-01
REMOTE START	10-01
RPM SENSOR	70-01
SAFETY	80-01
SEAT BAR	50-01
SEAT BAR SENSOR	60-01
SELECT VALVE	20-01
SERVICE SCHEDULE	10-01
STARTER	60-01
SYSTEM CHARGING AND RECLAMATION	80-01
SYSTEM TROUBLESHOOTING CHART	80-01
TEMPERATURE/PRESSURE	80-01
THERMOSTAT	80-01
TIRE MAINTENANCE	10-01
TORQUE SPECIFICATIONS FOR BOLTS	SPEC-01
TOWING THE LOADER	10-01
TRACTION LOCK	60-01
TRANSPORTING THE BOBCAT LOADER	10-01
TROUBLESHOOTING	70-01

CONTENTS

FORWORD	II
SAFETY INSTRUCTIONS	V
SERIAL NUMBER LOCATION	IX
DELIVERY REPORT	X
BOBCAT LOADER IDENTIFICATION	XI
SAFETY & MAINTENANCE	10-01
HYDRAULIC SYSTEM	20-01
HYDROSTATIC SYSTEM	30-01
DRIVE SYSTEM	40-01
MAIN FRAME	50-01
ELECTRICAL SYSTEM & ANALYSIS	60-01
ENGINE SERVICE	70-01
HEATING, VENTILATION, AIR CONDITIONING	80-01
SPECIFICATIONS	SPEC-01

**SAFETY &
MAINTENANCE**

**HYDRAULIC
SYSTEM**

**HYDROSTATIC
SYSTEM**

**DRIVE
SYSTEM**

MAIN FRAME

**ELECTRICAL
SYSTEM &
ANALYSIS**

**ENGINE
SERVICE**

HVAC

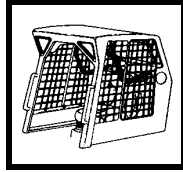
SPECIFICATIONS

FORWARD

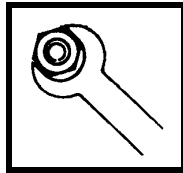
This manual is for the Bobcat loader mechanic. It provides necessary servicing and adjustment procedures for the Bobcat loader and its component parts and systems. Refer to the Operation & Maintenance Manual for operating instructions, Starting procedure, daily checks, etc.

A general inspection of the following items must be made after the loader has had service or repair:

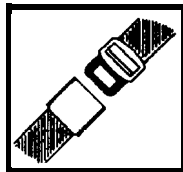
1. Check lift arm support device, replace if damaged. (Stored Position)



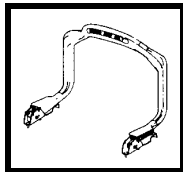
2. Check that ROPS mounting hardware is tightened and is Bobcat approved.



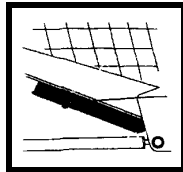
3. The seat belt must be correctly installed, functional and in good condition.



4. The seat bar must be correctly adjusted, clean and lubricated.



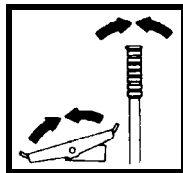
5. Check lift arm support device, replace if damaged.



6. Machine signs must be legible and in the correct location.



7. Steering levers and foot pedals must return to neutral.



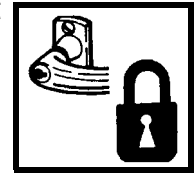
8. Check for correct function of the work lights



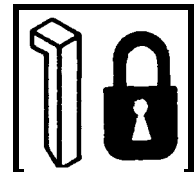
9. The parking brake must function correctly.



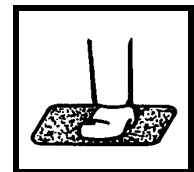
10. Enclosure door latches must open and close freely.



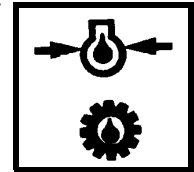
11. Bob-Tach wedges and linkages must function correctly and be in good condition.



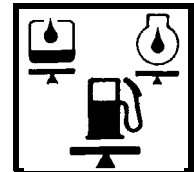
12. Safety treads must be in good condition.



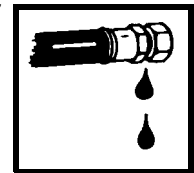
13. Check for correct function of indicator lamps (Optional on some models).



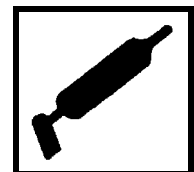
14. Check hydraulic fluid level, engine oil level and fuel supply.



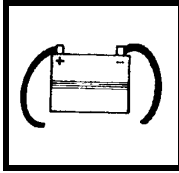
15. Inspect for fuel, oil or hydraulic fluid leaks.



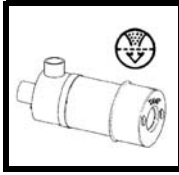
16. Lubricate the loader.



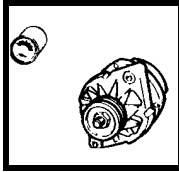
17. Check the condition of the battery and cables.



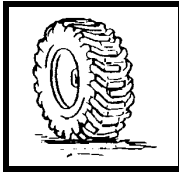
18. Inspect the air cleaner for damage or leaks. Check the condition of the element.



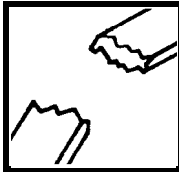
19. Check the electrical charging system.



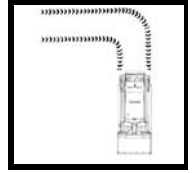
20. Check tires for wear and pressure.



21. Inspect for loose or broken parts or connections.



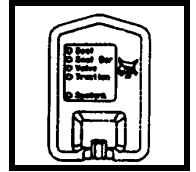
22. Operate the loader and check all functions.



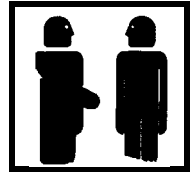
23. Check for any field modification not completed.



24. Check for correct function of the Bobcat Interlock Control System (BICST™) before the machine is returned to the customer.



Recommend to the owner that all necessary corrections be made before the machine is returned to service.



**CALIFORNIA
PROPOSITION 65 WARNING**
Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

SAFETY INSTRUCTIONS



Safety Alert Symbol

This symbol with a warning statement means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903



WARNING

Warnings on the machine and in the manuals are for your safety. Failure to obey warnings can cause injury or death.

W-2044-1285

IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

I-2019-0284

The following publications provide information on the safe use and maintenance of the Bobcat machine and attachments:

- The Delivery Report is used to assure that complete instructions have been given to the new owner and that the machine is in safe operating condition.
- The Operation & Maintenance Manual delivered with the machine or attachment contains operating information as well as routine maintenance and service procedures. It is a part of the machine and can be stored in a container provided on the machine. Replacement Operation & Maintenance Manuals can be ordered from your Bobcat dealer.
- Machine signs (decals) instruct on the safe operation and care of your Bobcat machine or attachment. The signs and their locations are shown in the Operation & Maintenance Manual. Replacement signs are available from your Bobcat dealer.
- An Operator's Handbook fastened to the operator cab. It's brief instructions are convenient to the operator. The handbook is available from your dealer in an English edition or one of many other languages. See your Bobcat dealer for more information on translated versions.
- The AEM Safety Manual delivered with the machine gives general safety information.
- The Service Manual and Parts Manual are available from your dealer for use by mechanics to do shop-type service and repair work.
- The Skid-Steer Loader Operator Training Course is available through your local dealer or at www.training.bobcat.com or www.bobcat.com. This course is intended to provide rules and practices of correct operation of the Skid-Steer Loader. The course is available in English and Spanish versions.
- Service Safety Training Courses are available from your Bobcat dealer or at www.training.bobcat.com or www.bobcat.com. They provide information for safe and correct service procedures.
- The Skid-Steer Loader Safety Video is available from your Bobcat dealer or at www.training.bobcat.com or www.bobcat.com.

SI SSL-0206 SM

SAFETY INSTRUCTIONS (CONT'D)

Fire Prevention

The machine and attachments have components that are at high temperature under normal operating conditions. The primary source of high temperatures is the engine and exhaust system. The electrical system, if damaged or incorrectly maintained, can be a source of arcs or sparks.

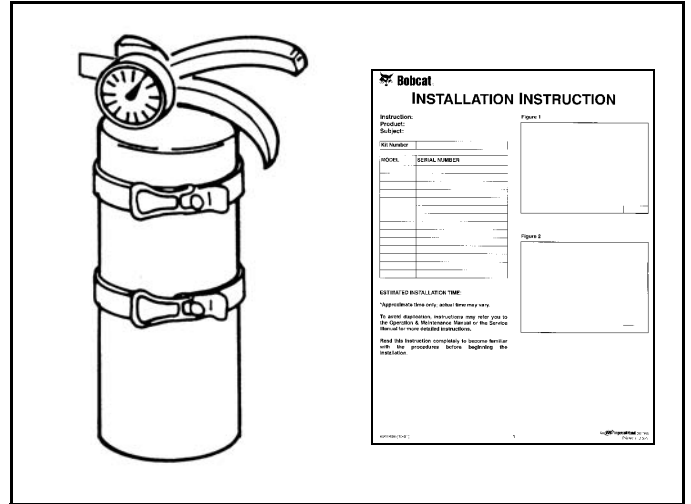
Flammable debris (leaves, straw, etc.) must be removed regularly. If flammable debris is allowed to accumulate, it will increase fire hazard. Clean often to avoid this accumulation. Flammable debris in the engine compartment is a potential hazard.

The spark arrestor muffler is designed to control the emission of hot particles from the engine and exhaust system, but the muffler and the exhaust gases are still hot.

- Do not use the machine where exhaust, arcs, sparks or hot components can contact flammable material, explosive dust or gases.
- The operator cab, engine compartment, and engine cooling system must be inspected every day and cleaned if necessary to prevent fire hazard and overheating.
- Check all electrical wiring and connections for damage. Keep the battery terminals clean and tight. Repair or replace any damaged part.
- Check fuel and hydraulic tubes, hoses and fittings for damage and leakage. Never use open flame or bare skin to check for leaks. Tighten or replace any parts that show leakage. Always clean fluid spills. Do not use gasoline or diesel fuel for cleaning parts. Use commercial nonflammable solvents.
- Do not use ether or starting fluids on any engine which has glow plugs. These starting aids can cause explosion and injure you or bystanders.
- Always clean the machine, disconnect the battery, and disconnect the wiring from the controllers before welding. Cover rubber hoses, battery and all other flammable parts. Keep a fire extinguisher near the machine when welding. Have good ventilation when grinding or welding painted parts. Wear a dust mask when grinding painted parts. Toxic dust or gas can be produced.
- Stop the engine and let it cool before adding fuel. **NO SMOKING!**

- Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting.
- Use the procedure in the Operation & Maintenance Manual for cleaning the spark arrestor muffler (if equipped).

Figure 1



- Know where fire extinguishers and first aid kits are located and how to use them. Fire extinguishers are available from your Bobcat dealer [Figure 1].

SERIAL NUMBER LOCATION

Always use the serial number of the loader when requesting service information or when ordering parts. Early or later models (identification made by serial number) may use different parts, or it may be necessary to use a different procedure in doing a specific service operation.

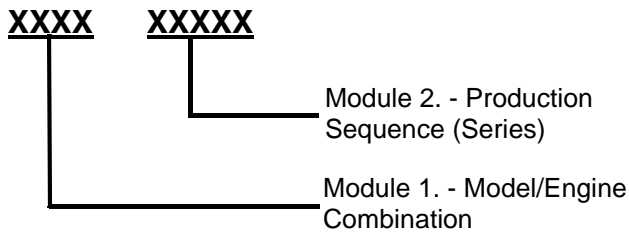
Loader Serial Number

Figure 2



The loader serial number plate is located on the outside of the loader frame [Figure 2].

Explanation of loader Serial Number:



1. The four digit Model/Engine Combination Module number identifies the model number and engine combination.
2. The five digit Production Sequence Number identifies the order which the loader is produced.

Engine Serial Number

Figure 3

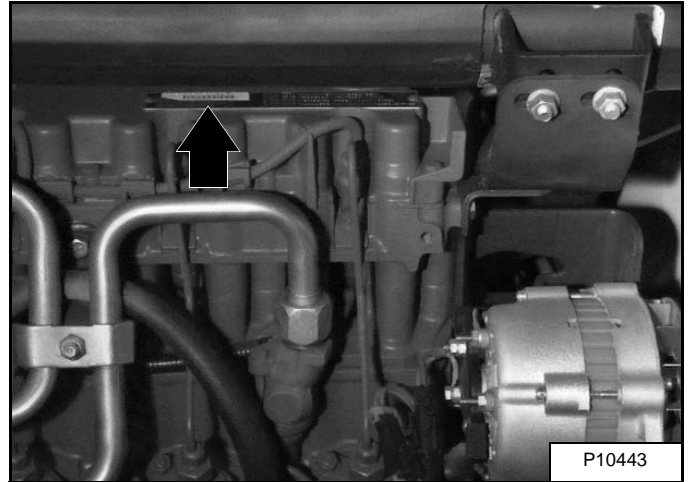
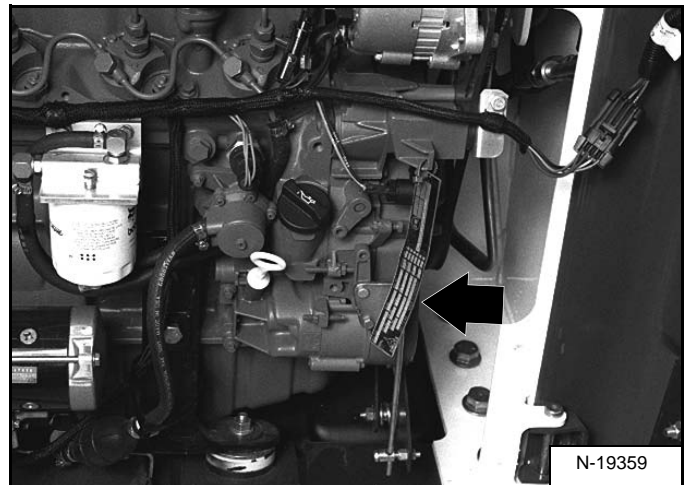


Figure 4



The engine serial number is located on the valve cover at the right side of the engine [Figure 3]. There is also an extra S/N tag attached to the engine [Figure 4]

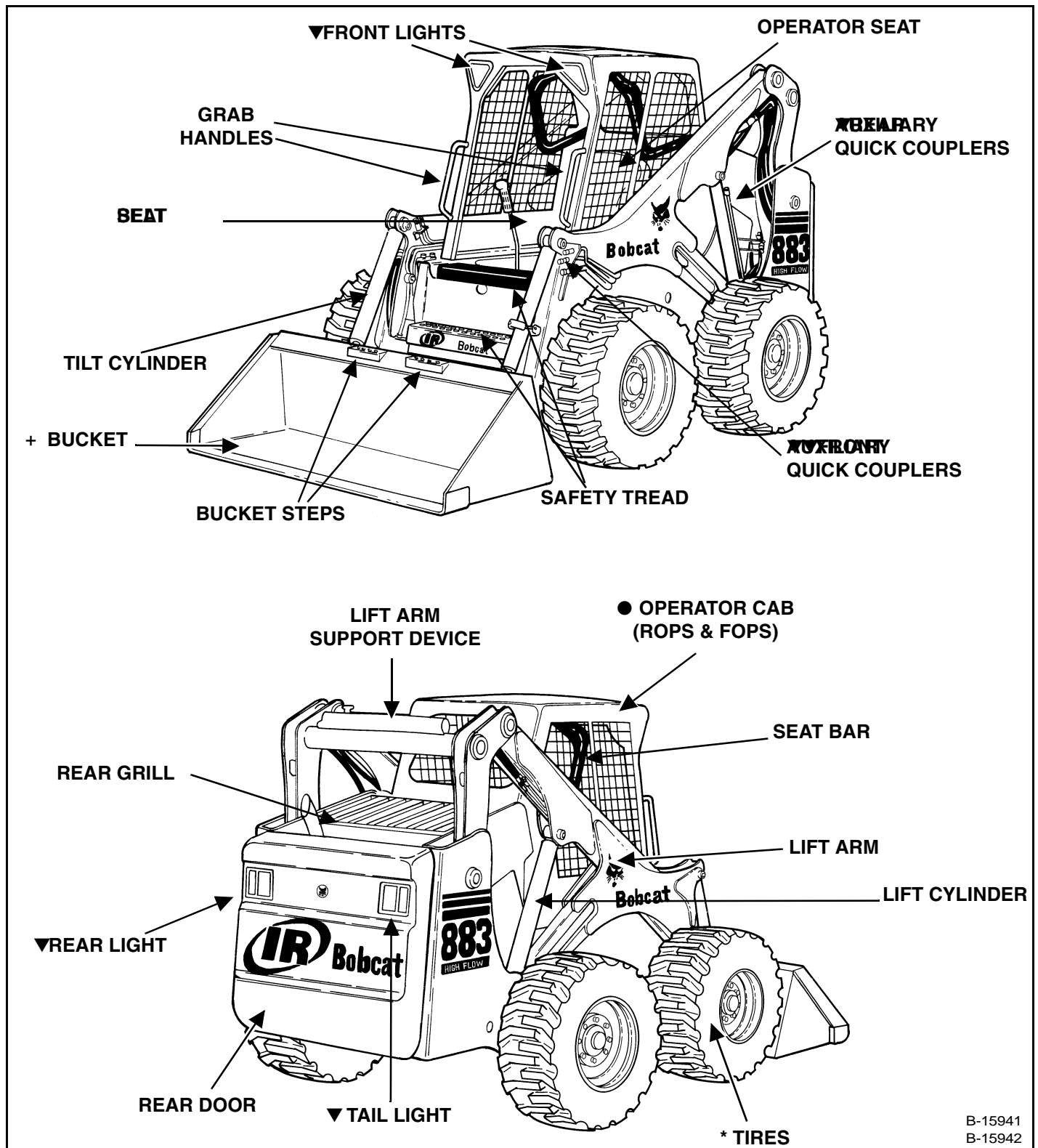
DELIVERY REPORT

Figure 5

The diagram shows a form layout for a delivery report. It includes a title 'DELIVERY REPORT', a 'WARNING' section, and various text entry areas represented by horizontal lines. A reference code 'B-16315' is located in the bottom right corner of the form area.

The Delivery Report must be filled out by the dealer and signed by the owner or operator when the Bobcat loader is delivered. An explanation of the form must be given to the owner. Make sure it is filled out completely **[Figure 5]**.

BOBCAT LOADER IDENTIFICATION



B-15941
B-15942

- ▼ OPTIONAL OR FIELD ACCESSORY (Not Standard Equipment)
- ▼▼ STANDARD ON 883. OPTIONAL OR FIELD ACCESSORY ON 883
- * TIRES - Flotation tires ▼ are shown. The Bobcat loader is factory equipped with standard tires.
- + BUCKET - Several different buckets and other attachments are available for the Bobcat loader.
- ROPS, FOPS - Roll Over Protective Structure, per SAE J1040 and ISO 3471, and Falling Object Protective Structure per SAEJ1043 and ISO 3449, Level I. Level II is available. The Bobcat loader is base-equipped with a standard operator cab as shown. Extra insulated cab is available as an option (Reduced noise level).

AIR CLEANER SERVICE	10-80-1
Replacing Filter Element	10-80-1
BOB-TACH	10-150-1
Inspection And Maintenance	10-150-1
ENGINE COOLING SYSTEM	10-90-1
Cleaning The Cooling System	10-90-1
ENGINE LUBRICATION SYSTEM	10-110-1
Checking Engine Oil	10-110-1
Replacing Oil And Filter	10-110-1
FAN GEARBOX	10-140-1
Checking And Adding Oil	10-140-1
FINAL DRIVE TRANSMISSION (CHAINCASE)	10-130-1
Checking And Adding Oil	10-130-1
Replacing The Oil	10-130-1
FUEL SYSTEM	10-100-1
Filling The Fuel Tank	10-100-1
Fuel Filter	10-100-2
Fuel Lift Pump Strainer	10-100-2
Fuel Specifications	10-100-1
Removing Air From The Fuel System	10-100-2
HYDRAULIC/HYDROSTATIC SYSTEM	10-120-1
Checking And Adding Fluid	10-120-1
Hydraulic/Hydrostatic Filter Replacement	10-120-1
Replacing Hydraulic Fluid	10-120-2
LIFT ARM SUPPORT DEVICE	10-20-1
Installing The Lift Arm Support Device	10-20-1
Removing Lift Arm Support Device	10-20-2
LIFTING AND BLOCKING THE LOADER	10-10-1
Procedure	10-10-1
LUBRICATION OF THE BOBCAT LOADER	10-160-1
Procedure	10-160-1

Continued on Next Page

SAFETY & MAINTENANCE (CONT'D)

OPERATOR CAB	10-30-1
Description	10-30-1
Emergency Exit	10-30-3
Lowering The Operator Cab	10-30-2
Raising The Operator Cab	10-30-1
POWER BOB-TACH (OPTION)	10-151-1
Inspection And Maintenance	10-151-1
REMOTE START	10-60-1
Procedure	10-60-4
Procedure for Loader With Attachments Control Harness	10-60-2
Procedure for Loader Without Attachments Control Harness	10-60-1
SERVICE SCHEDULE	10-70-1
Chart	10-70-1
TIRE MAINTENANCE	10-170-1
Tire Mounting	10-170-1
Tire Rotation	10-170-1
Wheel Nuts	10-170-1
TOWING THE LOADER	10-50-1
Procedure For Non-Two-Speeds	10-50-1
Procedure For Two-Speeds	10-50-2
TRANSPORTING THE BOBCAT LOADER	10-40-1
Procedure	10-40-1

LIFTING AND BLOCKING THE LOADER

Procedure



Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0199

Figure 10-10-1



Read the Removal & Installation, Disassembly & Assembly, etc. completely to become familiar with the procedure before beginning [Figure 10-10-1].

Always park the loader on a level surface.



Put jackstands under the front axles and rear corners of the frame before running the engine for service. Failure to use jackstands can allow the machine to fall or move and cause injury or death.

W-2017-0286

Figure 10-10-2



Put floor jack under the rear of the loader [Figure 10-10-2].

Lift the rear of the loader and install jackstands [Figure 10-10-2].

Figure 10-10-3



Put the floor jack under the front of the loader [Figure 10-10-3].

Lift the front of the loader and put jackstands under the axle tubes [Figure 10-10-3].

NOTE: Make sure the jackstands do not touch the tires.

LIFT ARM SUPPORT DEVICE

Installing The Lift Arm Support Device



Never work on a machine with the lift arms up unless the lift arms are secured by an approved lift arm support device. Failure to use an approved lift arm support device can allow the lift arms or attachment to fall and cause injury or death.

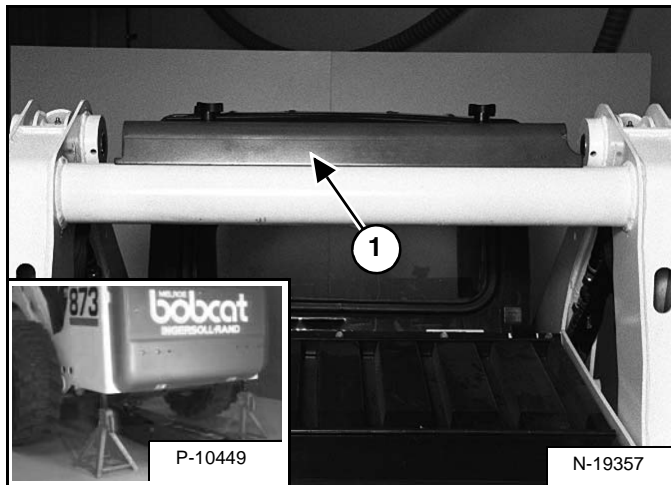
W-2059-0598



Service lift arm support device if damaged or if parts are missing. Using a damaged lift arm support or with missing parts can cause lift arms to drop causing injury or death.

W-2271-1197

Figure 10-20-1



Put jackstands under the rear corners of the loader frame (Inset) [Figure 10-20-1].

Remove the lift arm support device (Item 1) [Figure 10-20-1] from the storage position.

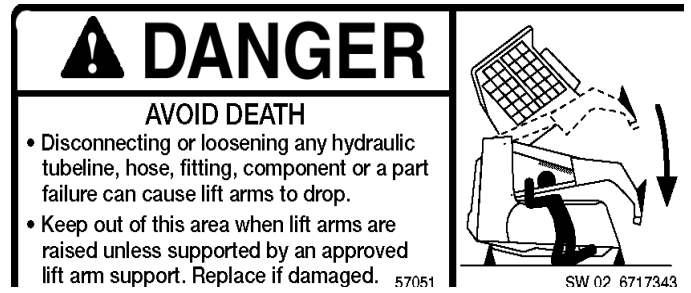
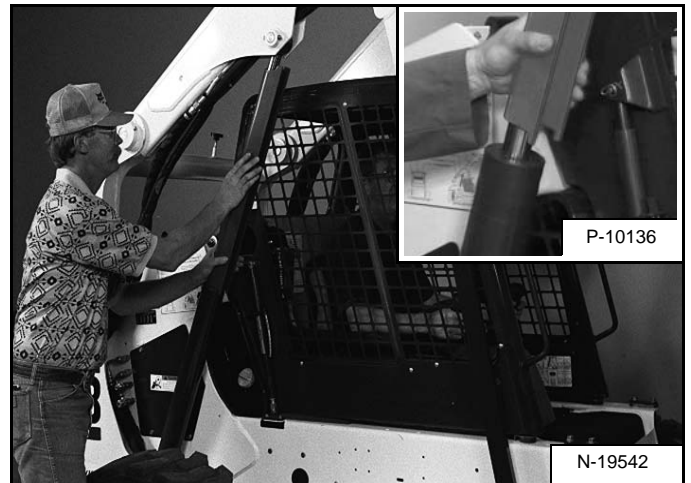


Figure 10-20-2



The operator must be in the operator's seat, with the seat belt fastened and seat bar lowered, until the lift arm support device is installed.

Start the engine, and raise the lift arms all the way up.

Have a second person install the lift arm support device over the rod of one of the lift cylinders [Figure 10-20-2].

The lift arm support device must be tight against the cylinder rod. The tabs of the lift arm support device must be under the cylinder as shown (Inset) [Figure 10-20-2].

**Thank you very much
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LIFT ARM SUPPORT DEVICE (CONT'D)

Installing Lift Arm Support Device (Cont'd)

Figure 10-20-3



Lower the lift arms slowly until the lift arm support device is held between the lift arms and lift cylinder [Figure 10-20-3].

Removing Lift Arm Support Device

The operator must be in the operator's seat, with the seat belt fastened and seat bar lowered, until the lift arm support device is removed and the lift arms are lowered all the way.

Start the engine, raise the lift arms all the way up.

Have a second person remove the lift arm support device.

Lower the lift arms all the way and stop the engine.

Return the lift arm support device to storage position and secure with clamping knobs.

Remove the jackstands.

OPERATOR CAB

Description

The Bobcat loader has an operator cab (ROPS and FOPS) as standard equipment to protect the operator from rollover and falling objects. Check with your dealer if the operator cab has been damaged. The seat belt must be worn for roll over protection.

ROPS/FOPS - Roll Over Protective Structure per SAE J1040 and ISO 3471, and Falling Object Protective Structure per SAE J1043 and ISO 3449, Level I. Level II is available.

Level I - Protection from falling bricks, small concrete blocks, and hand tools encountered in operations such as highway maintenance, landscaping, and other construction site services.

Level II - Protection from falling trees, rocks; for machines involved in site clearing, overhead demolition or forestry.

Raising The Operator Cab



Never modify operator cab by welding, grinding, drilling holes or adding attachments unless instructed to do so by Bobcat. Changes to the cab can cause loss of operator protection from rollover and falling objects, and result in injury or death.

W-2069-1299

Always stop the engine before raising or lowering the cab.

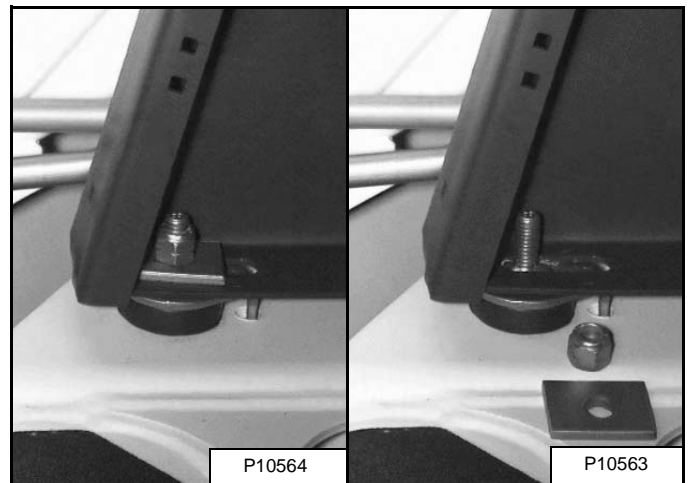
Stop the loader on a level surface. Lower the lift arms. If the lift arms must be up while raising the operator cab, install the lift arm support device. (See Installing The Lift Arm Support Device on Page 10-20-1.)

Figure 10-30-1



Install jackstands under the rear of the loader frame [Figure 10-30-1].

Figure 10-30-2



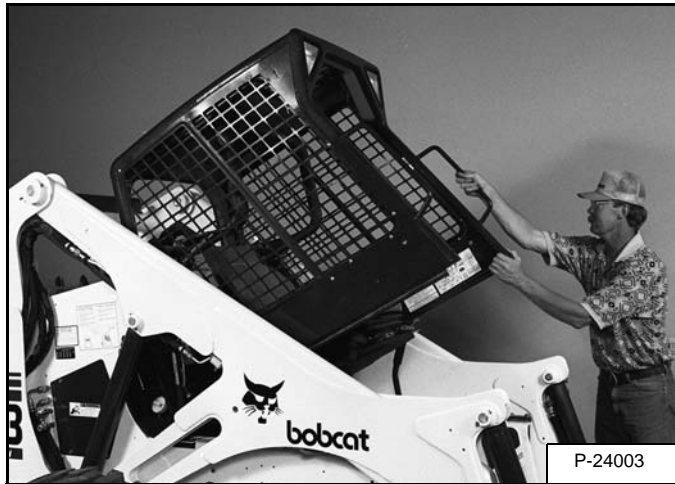
Loosen the nut (both sides) at the front corners of the operator cab [Figure 10-30-2].

Remove the nuts and plates [Figure 10-30-2] (both sides).

OPERATOR CAB (CONT'D)

Raising The Operator Cab (Cont'd)

Figure 10-30-3



Lift on the grab handle and bottom of the operator cab slowly until the cab is all the way up and the latching mechanism engages [Figure 10-30-3].

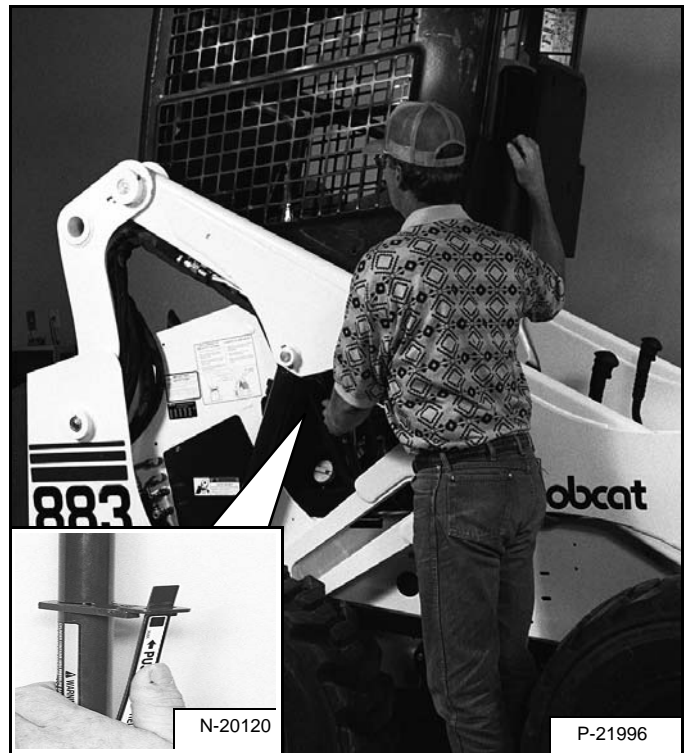
Advanced Hand Control Only

Lowering The Operator Cab

Always stop the engine before raising or lowering the cab.

NOTE: Make sure the seat bar is fully raised or lowered when lowering the cab. Always use the grab handles to lower the cab.

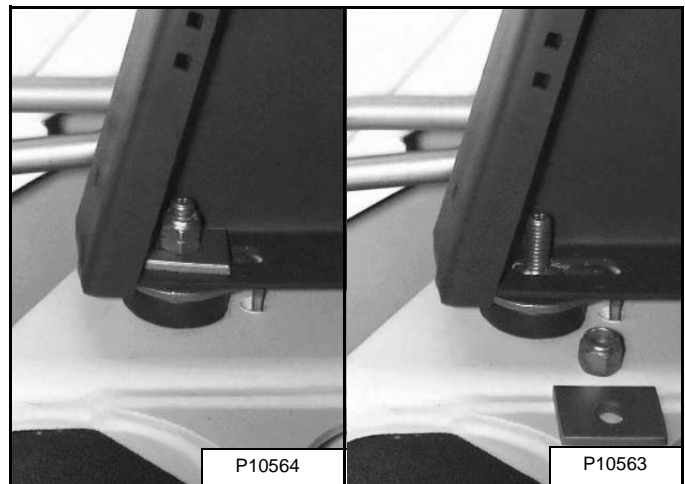
Figure 10-30-4



Pull down on the bottom of the operator cab until it stops at the latching mechanism [Figure 10-30-4].

Release the latching mechanism (Inset) [Figure 10-30-4] and pull the cab all the way down.

Figure 10-30-5



Install the plates and nuts [Figure 10-30-5] (both sides).

Tighten the nuts to 40-50 ft.-lbs. (54-68 Nm) torque.