**MAINTENANCE SAFETY**

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator’s Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

**WARNING**

Safety Alert Symbol: This symbol with a warning statement, means: “Warning, be alert! Your safety is involved!” Carefully read the message that follows.

**CORRECT**

Never service the Bobcat Skid-Steer Loader without instructions.

**WRONG**

Have good ventilation when welding or grinding painted parts.

Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.

Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.

**CORRECT**

Use the correct procedure to lift or lower operator cab.

**WRONG**

Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace it if damaged.

**CORRECT**

Cleaning and maintenance are required daily.

**WRONG**

Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.

Never modify equipment or add attachments not approved by Bobcat Company.

**CORRECT**

Use the correct procedure to lift or lower operator cab.

**WRONG**

Stop, cool and clean engine of flammable materials before checking fluids.

Never service or adjust loader with the engine running unless instructed to do so in the manual.

Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.

Never fill fuel tank with engine running, while smoking or when near open flame.

**WRONG**

Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.

Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.

Keep rear door closed except for service. Close and latch door before operating the loader.

**WRONG**

Lead-acid batteries produce flammable and explosive gases. Keep arcs, sparks, flames and lighted tobacco away from batteries.

Batteries contain acid which Burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are not in the Operation & Maintenance Manual must be performed ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.
ALPHABETICAL INDEX

ACCESS PANEL (INSIDE) ............................................. 50-01
ACCESS PANEL (INSIDE) (SJC) ................................ 50-01
AIR CLEANER ........................................................... 70-01
AIR CLEANER SERVICE ......................................... 10-01
AIR CONDITIONING SYSTEM FLOW ....................... 80-01
ALTERNATOR ........................................................... 60-01
BATTERY ............................................................... 60-01
BLOWER FAN .......................................................... 80-01
BOBCAT INTERLOCK CONTROL ..................................... 60-01
BOBCAT SYSTEM (BICS) ............................................. 60-01
BOB-TACH (HAND LEVER) ........................................... 10-01, 50-01
BOB-TACH (POWER) .................................................. 50-01
BRAKE (SINGLE SPEED) ............................................. 40-01
BRAKE (TWO-SPEED) ............................................... 40-01
BUCKET POSITION VALVE ...................................... 20-01
CALIBRATION ........................................................... 60-01
CAMSHAFT AND TIMING GEARS ............................... 70-01
CHAINCASE .......................................................... 40-01
CHARGE PRESSURE .................................................. 30-01
COMPRESSOR .......................................................... 80-01
CONDENSER ............................................................ 80-01
CONTROL HANDLE/LEVER ....................................... 50-01
CONTROL HANDLE/LEVER (ACS) ............................... 50-01
CONTROL HANDLE/LEVER (SJC) ............................... 50-01
CONTROL PANEL .................................................... 50-01
CONTROL PANEL (SJC) ............................................. 50-01
CONTROL PEDALS AND LINKAGE ............................. 50-01
CONTROL PEDALS (ACS) ........................................... 50-01
CONTROL SYSTEM (ACS) .......................................... 60-01
CONVERSIONS ........................................................ SPEC-01
CRANKSHAFT AND PISTONS ....................................... 70-01
CYLINDER (LIFT) ...................................................... 20-01
CYLINDER (BOB-TACH) .............................................. 20-01
CYLINDER (TILT) ...................................................... 20-01
CYLINDER HEAD ...................................................... 70-01
DIAGNOSTICS SERVICE CODES ............................... 60-01
DRIVE BELT ............................................................ 30-01
DRIVE COMPONENTS .............................................. 40-01
ELECTRICAL SYSTEM INFORMATION ....................... 60-01
ELECTRICAL/HYDRAULIC CONTROLS ......................... 60-01
ELECTRICAL/HYDRAULIC CONTROLS (SJC) .................. 60-01
ENGINE COOLING SYSTEM ....................................... 10-01, 70-01
ENGINE INFORMATION ............................................ 70-01
ENGINE LUBRICATION SYSTEM .................................. 10-01
ENGINE SPEED CONTROL (SJC) ............................... 70-01
EVAPORATOR ........................................................... 80-01
EVAPORATOR/HEATER UNIT ..................................... 80-01
EXPANSION VALVE ................................................... 80-01
FINAL DRIVE TRANSMISSION (CHAINCASE) ............... 10-01
FLYWHEEL AND HOUSING ........................................ 70-01
FLYWHEEL RPM SENSOR ........................................... 60-01
FRONT AUXILIARY HYD. COUPLER BLOCK ................... 20-01
FUEL SYSTEM ........................................................ 10-01, 70-01
FUEL TANK ............................................................ 50-01
HEATER COIL .......................................................... 80-01
HEATER VALVE ........................................................ 80-01
HIGH FLOW VALVE .................................................. 20-01
HYDRAULIC CONNECTION SPECS. ............................. SPEC-01
HYDRAULIC CONTROL VALVE .................................... 20-01
HYD./HYDRO FLUID SPECIFICATIONS ....................... SPEC-01
HYDRAULIC FLUID RESERVOIR ................................... 20-01
HYDRAULIC/HYDROSTATIC FILTERS ......................... 20-01
HYDRAULIC/HYDROSTATIC SYSTEM ......................... 10-01
HYDRAULIC PUMP (STANDARD) ............................... 20-01
HYDRAULIC PUMP (STANDARD) (HIGH FLOW) ............. 20-01
HYDRAULIC PUMP (HIGH FLOW) (SJC) ...................... 20-01
HYDRAULIC PUMP (SJC) ............................................ 20-01
HYDRAULIC SYSTEM INFORMATION ......................... 20-01
HYDROSTATIC MOTOR ............................................. 30-01
HYDROSTATIC MOTOR (TWO SPEED) ......................... 30-01
HYDROSTATIC MOTOR CARRIER ................................ 30-01
HYDROSTATIC MOTOR CARRIER (SINGLE AND TWO-SPEED WITH MANUAL CONTROLS) .......................... 30-01
HYDROSTATIC PUMP ................................................. 30-01
HYDROSTATIC PUMP (SJC) ........................................ 30-01
HYDROSTATIC SYSTEM INFORMATION ...................... 30-01
INSTRUMENT PANELS .............................................. 60-01
LIFT ARMS ........................................................... 50-01
LIFT ARM BYPASS CONTROL VALVE ....................... 20-01
LIFT ARM SUPPORT DEVICE ..................................... 10-01
LIFTING AND BLOCKING THE LOADER ....................... 10-01
LIGHTS ................................................................. 60-01
LOADER STORAGE AND RETURN TO SERVICE ............. 10-01
LUBRICATING THE LOADER ...................................... 10-01
LUBRICATION SYSTEM ............................................. 70-01
MAIN RELIEF VALVE ................................................ 20-01
MUFFLER ............................................................... 70-01
OIL COOLER ........................................................... 20-01
OPERATOR CAB ....................................................... 10-01, 50-01
OPERATOR SEAT ..................................................... 50-01
OPERATOR SEAT (SUSPENSION) ............................... 50-01
PIVOT PINS ............................................................ 10-01
POWER BOB-TACH BLOCK ....................................... 20-01
<table>
<thead>
<tr>
<th>Topic</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>REAR AUXILIARY DIVERTER VALVE</td>
<td>20-01</td>
</tr>
<tr>
<td>REAR DOOR</td>
<td>50-01</td>
</tr>
<tr>
<td>REAR GRILL</td>
<td>50-01</td>
</tr>
<tr>
<td>RECEIVER/DRIER</td>
<td>80-01</td>
</tr>
<tr>
<td>REGULAR MAINTENANCE</td>
<td>80-01</td>
</tr>
<tr>
<td>REMOTE START TOOL KIT-MEL1563</td>
<td>10-01</td>
</tr>
<tr>
<td>REMOTE START TOOL (SERVICE TOOL) KIT-6689779</td>
<td>10-01</td>
</tr>
<tr>
<td>S175 LOADER SPECIFICATIONS</td>
<td>SPEC-01</td>
</tr>
<tr>
<td>S185 LOADER SPECIFICATIONS</td>
<td>SPEC-01</td>
</tr>
<tr>
<td>SEAT BAR</td>
<td>50-01</td>
</tr>
<tr>
<td>SEAT BAR SENSOR</td>
<td>60-01</td>
</tr>
<tr>
<td>SERVICE PC (LAPTOP COMPUTER)</td>
<td>60-01</td>
</tr>
<tr>
<td>SERVICE SCHEDULE</td>
<td>10-01</td>
</tr>
<tr>
<td>SPARK ARRESTOR MUFFLER</td>
<td>10-01</td>
</tr>
<tr>
<td>STARTER</td>
<td>60-01</td>
</tr>
<tr>
<td>STEERING DRIFT COMPENSATION</td>
<td>60-01</td>
</tr>
<tr>
<td>STOPPING THE ENGINE AND LEAVING THE LOADER</td>
<td>10-01</td>
</tr>
<tr>
<td>SYSTEM CHARGING AND RECLAMATION</td>
<td>80-01</td>
</tr>
<tr>
<td>THERMOSTAT</td>
<td>80-01</td>
</tr>
<tr>
<td>TIRE MAINTENANCE</td>
<td>10-01</td>
</tr>
<tr>
<td>TORQUE SPECIFICATIONS FOR BOLTS</td>
<td>SPEC-01</td>
</tr>
<tr>
<td>TOWING THE LOADER</td>
<td>10-01</td>
</tr>
<tr>
<td>TRACTION LOCK</td>
<td>60-01</td>
</tr>
<tr>
<td>TRANSPORTING LOADER ON A TRAILER</td>
<td>10-01</td>
</tr>
<tr>
<td>TROUBLESHOOTING</td>
<td>80-01</td>
</tr>
<tr>
<td>TURBOCHARGER</td>
<td>70-01</td>
</tr>
<tr>
<td>TWO-SPEED VALVE</td>
<td>30-01</td>
</tr>
<tr>
<td>WHEEL SPEED SENSORS (SJC)</td>
<td>60-01</td>
</tr>
<tr>
<td>WINDOW (FRONT DOOR)</td>
<td>50-01</td>
</tr>
<tr>
<td>WINDOW (REAR)</td>
<td>50-01</td>
</tr>
<tr>
<td>WINDOW (SIDE)</td>
<td>50-01</td>
</tr>
<tr>
<td>WINDOW (TOP)</td>
<td>50-01</td>
</tr>
</tbody>
</table>
# CONTENTS

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>FOREWORD</td>
<td>II</td>
</tr>
<tr>
<td>SAFETY INSTRUCTIONS</td>
<td>V</td>
</tr>
<tr>
<td>FIRE PREVENTION</td>
<td>VII</td>
</tr>
<tr>
<td>SERIAL NUMBER LOCATIONS</td>
<td>IX</td>
</tr>
<tr>
<td>DELIVERY REPORT</td>
<td>X</td>
</tr>
<tr>
<td>LOADER IDENTIFICATION</td>
<td>XI</td>
</tr>
<tr>
<td>SAFETY AND MAINTENANCE</td>
<td>10-01</td>
</tr>
<tr>
<td>HYDRAULIC SYSTEM</td>
<td>20-01</td>
</tr>
<tr>
<td>HYDROSTATIC SYSTEM</td>
<td>30-01</td>
</tr>
<tr>
<td>DRIVE SYSTEM</td>
<td>40-01</td>
</tr>
<tr>
<td>MAIN FRAME</td>
<td>50-01</td>
</tr>
<tr>
<td>ELECTRICAL SYSTEM &amp; ANALYSIS</td>
<td>60-01</td>
</tr>
<tr>
<td>ENGINE SERVICE</td>
<td>70-01</td>
</tr>
<tr>
<td>HEATER</td>
<td>80-01</td>
</tr>
<tr>
<td>SPECIFICATIONS</td>
<td>SPEC-01</td>
</tr>
</tbody>
</table>
FOREWORD

This manual is for the Bobcat loader mechanic. It provides necessary servicing and adjustment procedures for the Bobcat loader and its component parts and systems. Refer to the Operation & Maintenance Manual for operating instructions, Starting procedure, daily checks, etc.

A general inspection of the following items must be made after the loader has had service or repair:

1. Check that the ROPS/FOPS (Including side screens) is in good condition and is not modified.

9. The parking brake must function correctly.

2. Check that ROPS mounting hardware is tightened and is Bobcat approved.

10. Enclosure door latches must open and close freely.

3. The seat belt must be correctly installed, functional and in good condition.

11. Bob-Tach wedges and linkages must function correctly and be in good condition.

4. The seat bar must be correctly adjusted, clean and lubricated.

12. Safety treads must be in good condition.

5. Check lift arm support device, replace if damaged.

13. Check for correct function of indicator lamps.

6. Machine signs (decals) must be legible and in the correct location.

14. Check hydraulic fluid level, engine oil level and fuel supply.

7. Steering levers, hand controls and foot pedals must return to neutral (as applicable).

15. Inspect for fuel, oil or hydraulic fluid leaks.

8. Check for correct function of the work lights.

16. Lubricate the loader.

FW SSL-0308 SM
17. Check the condition of the battery and cables.

18. Inspect the air cleaner for damage or leaks. Check the condition of the element.

19. Check the electrical charging system.

20. Check tires for wear and pressure. Check tracks for wear and tension. Use only approved tires or tracks.

21. Inspect for loose or broken parts or connections.

22. Check for any field modification not completed.

23. Operate the machine and check all functions.

24. Check for correct function of the Bobcat Interlock Control System (BICS™) before the machine is returned to the customer.

25. Check function or condition of all equipped options and accessories (examples: back-up alarm, fire extinguisher, rotating beacon, lift kits, etc.).

26. Recommend to the owner that all necessary corrections be made before the machine is returned to service.

---

**CALIFORNIA PROPOSITION 65 WARNING**

Diesel engine exhaust and some of its constituents are known to the state of California to cause cancer, birth defects and other reproductive harm.
SAFETY INSTRUCTIONS

WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

DANGER

The signal word DANGER on the machine and in the manuals indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

The signal word WARNING on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

The following publications provide information on the safe use and maintenance of the Bobcat machine and attachments:

- The Delivery Report is used to assure that complete instructions have been given to the new owner and that the machine is in safe operating condition.

- The Operation & Maintenance Manual delivered with the machine or attachment contains operating information as well as routine maintenance and service procedures. It is a part of the machine and can be stored in a container provided on the machine. Replacement Operation & Maintenance Manuals can be ordered from your Bobcat dealer.

- Machine signs (decals) instruct on the safe operation and care of your Bobcat machine or attachment. The signs and their locations are shown in the Operation & Maintenance Manual. Replacement signs are available from your Bobcat dealer.

- An Operator’s Handbook fastened to the operator cab. It's brief instructions are convenient to the operator. The handbook is available from your dealer in an English edition or one of many other languages. See your Bobcat dealer for more information on translated versions.

- The AEM Safety Manual delivered with the machine gives general safety information.

- The Service Manual and Parts Manual are available from your dealer for use by mechanics to do shop-type service and repair work.

- The Skid-Steer Loader Operator Training Course is available through your local dealer or at www.training.bobcat.com or www.bobcat.com. This course is intended to provide rules and practices of correct operation of the Skid-Steer Loader. The course is available in English and Spanish versions.

- Service Safety Training Courses are available from your Bobcat dealer or at www.training.bobcat.com or www.bobcat.com. They provide information for safe and correct service procedures.

- The Skid-Steer Loader Safety Video is available from your Bobcat dealer or at www.training.bobcat.com or www.bobcat.com.
Maintenance

The machine and some attachments have components that are at high temperatures under normal operating conditions. The primary source of high temperatures is the engine and exhaust system. The electrical system, if damaged or incorrectly maintained, can be a source of arcs or sparks.

Flammable debris (leaves, straw, etc.) must be removed regularly. If flammable debris is allowed to accumulate, it can cause a fire hazard. Clean often to avoid this accumulation. Flammable debris in the engine compartment is a potential fire hazard.

The operator’s area, engine compartment and engine cooling system must be inspected every day and cleaned if necessary to prevent fire hazards and overheating.

All fuels, most lubricants and some coolants mixtures are flammable. Flammable fluids that are leaking or spilled onto hot surfaces or onto electrical components can cause a fire.

Operation

Do not use the machine where exhaust, arcs, sparks or hot components can contact flammable material, explosive dust or gases.

Electrical

Check all electrical wiring and connections for damage. Keep the battery terminals clean and tight. Repair or replace any damaged part or wires that are loose or frayed.

Battery gas can explode and cause serious injury. Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting. Do not jump start or charge a frozen or damaged battery. Keep any open flames or sparks away from batteries. Do not smoke in battery charging area.

Hydraulic System

Check hydraulic tubes, hoses and fittings for damage and leakage. Never use open flame or bare skin to check for leaks. Hydraulic tubes and hoses must be properly routed and have adequate support and secure clamps. Tighten or replace any parts that show leakage.

Always clean fluid spills. Do not use gasoline or diesel fuel for cleaning parts. Use commercial nonflammable solvents.

Fueling

Stop the engine and let it cool before adding fuel. No smoking! Do not refuel a machine near open flames or sparks. Fill the fuel tank outdoors.

Starting

Do not use ether or starting fluids on any engine that has glow plugs. These starting aids can cause explosion and injure you or bystanders.

Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting.

Spark Arrestor Exhaust System

The spark arrestor exhaust system is designed to control the emission of hot particles from the engine and exhaust system, but the muffler and the exhaust gases are still hot.

Check the spark arrestor exhaust system regularly to make sure it is maintained and working properly. Use the procedure in the Operation & Maintenance Manual for cleaning the spark arrestor muffler (if equipped).
FIRE PREVENTION (CONT’D)

Welding And Grinding

Always clean the machine and attachment, disconnect the battery, and disconnect the wiring from the Bobcat controllers before welding. Cover rubber hoses, battery and all other flammable parts. Keep a fire extinguisher near the machine when welding.

Have good ventilation when grinding or welding painted parts. Wear dust mask when grinding painted parts. Toxic dust or gas can be produced.

Dust generated from repairing nonmetallic parts such as hoods, fenders or covers can be flammable or explosive. Repair such components in a well ventilated area away from open flames or sparks.

Fire Extinguishers

Know where fire extinguishers and first aid kits are located and how to use them. Inspect the fire extinguisher and service the fire extinguisher regularly. Obey the recommendations on the instructions plate.
SERIAL NUMBER LOCATIONS

Always use the serial number of the loader when requesting service information or when ordering parts. Early or later models (identification made by serial number) may use different parts, or it may be necessary to use a different procedure in doing a specific service operation.

Loader Serial Number

Figure 1

The loader serial number plate is located on the outside of the loader frame [Figure 1].

Explanation of loader Serial Number:

<table>
<thead>
<tr>
<th>XXXX</th>
<th>XXXXX</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model 1.-Model/ Engine</td>
<td>Model 2.-Production Sequence (Series)</td>
</tr>
<tr>
<td>Combination</td>
<td></td>
</tr>
</tbody>
</table>

1. The four digit Model/Engine Combination Module number identifies the model number and engine combination.

2. The five digit Production Sequence Number identifies the order which the loader is produced.

Engine Serial Number

Figure 2

The engine serial number is in the location shown [Figure 2].
DELIVERY REPORT

Figure 3

The Delivery Report must be filled out by the dealer and signed by the owner or operator when the Bobcat loader is delivered. An explanation of the form must be given to the owner. Make sure it is filled out completely [Figure 3].
OPTIONAL OR FIELD ACCESSORY (Not Standard Equipment)

- TIRES - The Bobcat loader is factory equipped with heavy duty flotation tires. See Specifications Section and your Bobcat dealer for available tires.

† BUCKET - Several different buckets and other attachments are available for the Bobcat loader.

- ROPS, FOPS - Roll Over Protective Structure, per SAE J1040 and ISO 3471, and Falling Object Protective Structure per SAEJ1043 and ISO 3449, Level I. Level II is available. The Bobcat loader is base-equipped with a standard operator cab as shown. Extra insulated cab is available as an option (Reduced noise level).
SAFETY AND MAINTENANCE

AIR CLEANER SERVICE ....................................................... 10-80-1
  Replacing Filter Elements ........................................... 10-80-1

BOB-TACH (HAND LEVER) ................................................. 10-140-1
  Inspection And Maintenance ......................................... 10-140-1

BOB-TACH (POWER) ......................................................... 10-141-1
  Inspection And Maintenance ......................................... 10-141-1

ENGINE COOLING SYSTEM ................................................ 10-90-1
  Checking Level ............................................................ 10-90-1
  Cleaning ......................................................................... 10-90-1
  Removing And Replacing Coolant .................................... 10-90-2

ENGINE LUBRICATION SYSTEM ............................................ 10-110-1
  Checking And Adding Engine Oil ..................................... 10-110-1
  Engine Oil Chart ............................................................. 10-110-1
  Removing And Replacing Oil And Filter ............................ 10-110-2

FINAL DRIVE TRANSMISSION (CHAINCASE) ......................... 10-130-1
  Checking And Adding Oil ............................................... 10-130-1
  Removing And Replacing Oil .......................................... 10-130-1

FUEL SYSTEM ................................................................. 10-100-1
  Biodiesel Blend Fuel ..................................................... 10-100-1
  Filling the Fuel Tank .................................................... 10-100-2
  Fuel Filter ................................................................. 10-100-3
  Fuel Specifications ....................................................... 10-100-1
  Removing Air From The Fuel System ............................... 10-100-3

HYDRAULIC/HYDROSTATIC SYSTEM .................................... 10-120-1
  Breather Cap ................................................................. 10-120-7
  Checking And Adding Fluid .......................................... 10-120-1
  Hydraulic / Hydrostatic Fluid Chart ................................ 10-120-1
  Removing And Replacing Hydraulic Fluid ........................ 10-120-2
  Removing And Replacing Hydraulic/Hydrostatic Filter ......... 10-120-2
  Removing And Replacing Hydraulic Case Drain Filters (Single
  Speed Loaders) .............................................................. 10-120-3
  Removing And Replacing Hydraulic Case Drain Filters (Two-Speed
  Loaders) ................................................................. 10-120-4
  Removing And Replacing Hydraulic Charge Filter ............... 10-120-6

LIFT ARM SUPPORT DEVICE .............................................. 10-20-1
  Installing ........................................................................ 10-20-1
  Removing ....................................................................... 10-20-2

Continued On Next Page
Thank you very much for your reading.

Please click here and go back to the website. Then, you can download the complete manual instantly.

No waiting.